ATLANTA





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July 9, 2009

VIA MESSENGER

Jamie Paulin RCRA Branch, Land and Chemicals Division U.S. EPA, Region 5 77 West Jackson Boulevard Mail Code LR-8J Chicago, Illinois 60604-3590

> Re: Response of Clear Lam Packaging to NOV and Request for

> > Information dated June 11, 2009 U.S. EPA ID No.:ILT 984-805-317

Dear Ms. Paulin:

Our client, Clear Lam Packaging, Inc. ("Clear Lam"), is providing the enclosed response to the "Notice of Violation and Request for Information Pursuant To Section 3007 of the Resource Conservation and Recovery Act" relating to Clear Lam's facility located at 1950 Pratt Boulevard in Elk Grove Village (the "Facility"). We received the Request for Information on June 19, 2009. While the NOV and the Request for Information required that the response be submitted within ten (10) calendar days of receipt, Tamara Carnovsky agreed by telephone to extend the submittal deadline to July 9, 2009.

Notice Of Violation - Response To Specific Allegations

The Notice of Violation and Request for Information alleges that Clear Lam was in noncompliance as follows:

1. A generator of hazardous waste must successfully complete a program of classroom instruction or on the job training that teaches facility personnel hazardous waste management procedures, including contingency plan implementation, relevant to the position in which they are employed. See, 35 IAC § 722.134(a0(4); 35 IAC § 725.116(a)(1) and (2) [40 CFR § 262.34(a)(4); 40 C.F.R. § 265.16(a)(1) and (2).]

Based on review of Clear Lam Packaging's May 8, 2009 response to EPA's Pre-filing letter, Clear Lam Packaging's training program was not designed to teach facility personnel hazardous waste management procedures.



2. A large quantity generator that accumulates hazardous waste on-site and does not meet the conditions for a permit exemption of 35 IAC § 722.134 and 40 CFR § 262.34 is an operator of a hazardous waste storage facility, and is required to obtain an Illinois hazardous waste storage permit. See, 35 IAC § 722.134(a) [40 CFR § 262.34(a)]....

The NOV and Request for Information requests information documenting the actions taken to establish compliance with the cited requirements.

In July 2008, Thomas Cozza completed training with McCoy & Associates, Inc.; training included RCRA Fundamentals, Critical Generator Issues, Advanced RCRA Topics, Advanced RCRA Topics 11 and Land Disposal Restrictions 1, and Land Disposal Restrictions 11. On August 19, 2008, Cass Peterson and Geraldo Lopez (who were assigned duties relating to hazardous waste management shortly after the inspection), completed hazardous waste training; training topics covered labeling, drum storage conditions, inspections and emergency procedures. We have included documents related to their training at Tab 9 of Clear Lam's Response to EPA's Request for Information.

Request For Information

Clear Lam's response to the Request for Information is attached. Clear Lam has made diligent efforts to respond to the Request for Information. Each response is based on the personal knowledge of representatives and a review of currently available documents and information. Requested documents are provided to the extent such documents were located as a result of the diligent efforts of given the short time in which to provide a response.

Clear Lam has several objections concerning the Request for Information. These objections are being raised to preserve Clear Lam's rights. Answers, however, are provided notwithstanding and subject to the objections. The submission of the information in response to the Request for Information should not be construed to constitute an admission of liability, waiver of defenses or submission to jurisdiction.

Clear Lam objects to the requirement to provide a certification along with the response to the Request for Information. Section 3007 of RCRA does not provide for such a certification. Subject to the conditions above, Clear Lam is providing the requested certification with its response.

Clear Lam also objects to the phrasing of certain questions in the Request for Information. Some of the terms and phrases used in the Request for Information are ambiguous, vague and/or not defined. For purposes of its response to the Request for Information, Clear Lam has interpreted the questions so that the Request for Information is not overly broad, unduly burdensome, or requesting information that is either irrelevant or not reasonably calculated to lead to the discovery of admissible evidence.

Finally, Clear Lam objects to the extent that the Request for Information seeks information or documents protected by the Attorney-Client Privilege, the Attorney Work Product Doctrine, or any other available legal privilege or protection. Clear Lam has



responded to the Request for Information by interpreting the Request for Information as not requesting any such information or documents.

Please let me know if you have questions on the information presented herein.

Very truly yours,

SEYFARTH SHAW LLP

Jacqueline M. Vidmar

CC:

Tom Wedoff

Jim Hirst Tom Cozza

RESPONSE OF CLEAR LAM PACKAGING, INC. TO U.S. EPA INFORMATION REQUEST DATED JUNE 11, 2009

Request #1: Identify all documents consulted, examined, or referred to in the preparation of the answers to these requests, and provide copies of all such documents. Each document that is produced shall be produced in a manner that designates the specific numbered information request item(s) to which the document is responsive. Each document submitted shall be clearly and precisely identified by its title, author, date of preparation, and subject matter.

Response:

All documents consulted, examined, or referred to in the preparation of the answers to these requests are provided herein.

Request #2: Identify the full name, title and telephone number for all persons consulted in preparing the answers in response to this Request for Information. If you have reasons to believe that there may be persons able to provide a more detailed or complete response to any information request or who may be able to provide additional responsive documents, identify such persons.

Response:

The full name, title and telephone number for all persons consulted in preparing the answers in response to this Request for Information are as follows:

- 1. James Hirst, Vice President of Manufacturing (Flexible Division), (847) 343-0894
- 2. Thomas Cozza, Safety, Sanitation and Compliance Manager (All Divisions), (847) 344-4574
- 3. Thomas Wedoff, Vice President of Finance (Flexible Division), (847) 980-0571
- 4. Angel Camacho, Hydrite Chemical, (847) 540-5811

Request #3: If Clear Lam Packaging believes that the two 55-gallon drums of hazardous solvent waste identified in the EPA's Pre-filing letter were not stored for longer than 90 days, identify the date each one of the two 55-gallon drums with hazardous solvent waste in the satellite accumulation area were full. Identify the date each one was moved to the hazardous waste storage area. Provide true, accurate and complete copies of documents that contain information responsive to this request.

Response:

This request refers to the drums are identified in the Inspection Photographs 21 and 22 (purporting to show a drum with a 1/16/08 label date) and Photograph 24 (purporting to show a drum with a 12/20/07 label date). These drums were not stored for longer than 90 days at the Facility; Clear Lam's drum handling practices and frequent pickup schedule provides overwhelming evidence to support this position.

The Facility's pickup logs demonstrate that hazardous waste solvent (identified as "slop") is picked up at the Facility on a frequent basis, generally 2-3 times per month. When the hauler comes to the Facility, the hauler operator waits for Mr. Cozza (or someone he directs) the open the drums of hazardous waste solvent in the storage area. Mr. Cozza will testify that the goal in every pickup was to vacuum out every drum of waste, and that the drums are easily distinguishable visually as empty or full by whether or not the bungs have been opened. It is very hard to imagine that the drums depicted in Photographs 21/22 and 24 were there over 90 days for several reasons: (1) they were in the middle of the drum area, not on the side or in a corner where they might have been overlooked (see EPA's own photographs); (2) even if a given pickup overlooked the drums, it is inconceivable that this would have happened multiple times: there were no fewer than SIX solvent waste pickups between 1/16/08 and the inspection date, and SEVEN pickups between 12/20/07 and the inspection date; and (3) the tankers which came to the Facility had a capacity of 6000 gallons, and as detailed in the 2008 log, none of the tankers left full (i.e., none were too full to take all the solvent waste contained in the storage room).

Request #4: Explain in detail how long it takes Clear Lam Packaging to fill its 55-gallon drums, including the ones referenced in Paragraph 3 above, with hazardous solvent waste located in its satellite accumulation areas.

Response:

Waste solvent is generated by operations at the Facility's presses and laminators. At the presses, 55 gallon drums are filled to capacity every day (multiple drums may be generated in one day). These drums are labeled and dated as they are placed into the waste storage room. At the laminators, where the inspector observed drums of hazardous waste being dated at the time hazardous waste was first placed in the drum (rather than when the drums were full), fill times vary depending on business demand and activity levels; it can take anywhere from one week to several months to fill a given drum. Clear Lam is unable to identify the origin of the drums referenced in Request # 3.

Request #5: For 2007 and 2008, how often was hazardous solvent waste picked up and how many gallons were shipped each time. Provide true, accurate and complete copies of documents that contain information responsive to this request. If the 2008 pick up spreadsheet that was submitted on May 8, 2009 is a complete summary of all 2008 pick ups of hazardous solvent waste, then you do not need to provide this information again.

Response:

The 2007 pickup spreadsheet is attached hereto at Tab 5. The 2008 pick up spreadsheet that was submitted on May 8, 2009 is a complete summary of all 2008 pick ups of hazardous solvent waste.

Request #6: Provide the full name, title, effective date of employment, and job descriptions for all current facility personnel whose position is related to hazardous waste management. Provide true, accurate and complete copies of documents that contain information responsive to this request including, but not limited to, written job descriptions and documents identifying names of employees and his or her respective job title.

Response:

Prior to the inspection, the only person at the Facility whose position was related to hazardous waste management was Thomas Cozza, the Safety, Sanitation & Compliance Manager. Mr. Cozza began employment at Clear Lam on August 21, 1978. The job description for Mr. Cozza's job that was in place at the time of the inspection is attached hereto at Tab 6.

Since the inspection date, two other employees have been assigned hazardous waste management duties. They are (1) Cass Petersen, whose title is Group Leader, Color Coordinator; Mr. Petersen began employment at Clear Lam on September 3, 1996; (2) Geraldo Lopez, whose title is also Group Leader, Color Coordinator; Mr. Lopez began employment at Clear Lam on August 5, 2002. A job description for Group Leader, Color Coordinator is attached hereto at Tab 6.

Not included in this response is information relating to press and laminator operators, since their positions are not related to hazardous waste management. Incidental to their job responsibilities is collecting waste in a drum at its point of generation at the press or laminator. They place a label on the drum, including the date, and have it taken to the hazardous waste storage area.

Request #7: Provide the full name, title, and the effective date of employment for all former facility personnel hired between January 1, 2006 and the present and whose position was related to hazardous waste management. Also, please provide the effective date of termination.

Response:

None.

Request #8: If applicable, provide the name and title of all employees listed in requests 6 and 7 above who were given a new position related to hazardous waste management after the effective date of his or her employment. Also, please provide the date the new position was effective.

Response:

See response to #6.

Request #9: From January 1, 2006, to the present, provide the date(s) and a detailed description of all classroom instruction or on-the-job training teaching facility personnel hazardous waste management procedures and implementation of the Emergency Action Plan. You do not need to produce the training documents for Emergency Action Plan training given in 2007 that was previously submitted to EPA. Provide true, accurate and complete copies of documents that contain information responsive to this request.

Response:

- Prior to the inspection, the only person at the Facility whose position was related to hazardous waste management was Thomas Cozza, the Safety, Sanitation & Compliance Manager. Mr. Cozza was largely self-taught on waste management procedures; his on-the-job training has included instruction from former employees whose duties he assumed, and review of on-site manuals (including Title 40 of the Code of Federal Regulations) and publicly available reference information. Mr. Cozza also attended a training session in 2007 on transportation requirements held by ICC The Compliance Center Inc., which covered requirements for hazardous waste (including manifesting and labeling). See Tab 9A.
- The training slides used by Mr. Cozza for the internal Emergency Action Plan training performed in 2007 are at ached at Tab 9B. The EAP itself (which has already been provided to you) was also used in this training.
- Mr. Cozza conducts safety training for all Clear Lam employees, using the Clear Lam New Employee Safety Handbook, which is included in this submittal. The EAP, including contingency procedures, are covered in this training (see Handbook, pages 52-57). Records from 2006, 2008 and 2009 are attached hereto at Tab 9C. In addition, new employees receive this safety training from Mr. Cozza. Records for safety training for new employees for 2007 and 2008 were previously provided to you (see Tab 4B of our May 8, 2009 Pre-Filing Notice Response); records for 2006 and 2009 are attached at Tab 9D.
- In July 2008, Thomas Cozza completed 31 hours of training with McCoy & Associates, Inc.; training included RCRA Fundamentals, Critical Generator Issues, Advanced RCRA Topics, Advanced RCRA Topics 11 and Land Disposal Restrictions 1, and Land Disposal Restrictions 11. See Tab 9E – Cozza Certificate of Completion.
- On August 19, 2008, Cas's Peterson and Geraldo Lopez completed hazardous waste training performed by Toin Cozza at the Facility; training topics included hazardous waste storage, labeling, storage conditions and accumulation, inspections and emergency procedures. See Tab 9F – Training Records for Peterson and Lopez, as well as training slides.

Request #10: For each training session described in request 9 above, provide the full name and title of the person who directed the program. Also, indicate whether or not the person was trained in hazardous waste management procedures. If so, please provide supporting documentation showing when the person was trained in hazardous waste management procedures and what type of training was given.

Response: See response to #9.

Request #11: For each training session described in request 9 above, provide the full name and title of all participating facility personnel. Provide true, accurate and complete copies of documents that contain information responsive to this request.

Response: See response to #9.

Request #12: Provide the following certification by a responsible corporate officer: I certify under the penalty of law that I have examined and am familiar with the information submitted in responding to this information request for production of documents. Based on my review of all relevant documents and inquiring of those individuals immediately responsible for providing all relevant information and documents, I believe that the information submitted is true, accurate and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fines and imprisonment.

Response:

The requested certification is attached to this response.

RESPONSE OF CLEAR LAM PACKAGING, INC. TO U.S. EPA INFORMATION REQUEST DATED JUNE 11, 2009

I certify under the penalty of law that I have examined and am familiar with the information submitted in responding to this information request for production of documents. Based on my review of all relevant documents and inquiring of those individuals immediately responsible for providing all relevant information and documents, I believe that the information submitted is true, accurate and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fines and imprisonment.

7/1/09	Skoma Wedell V.P FINANCE	
Date	Signature and Title	



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Flexible Film Extrusion, Printing and Laminating • MAP Systems • Sheet Extrusion and Thermoforming • Forming Films

JOB DESCRIPTION

TITLE:

Group Leader, Color Coordinator

REPORTS TO:

Manager, Press Department

STATUS:

Non-Exempt

EXPERIENCE:

3-4 years

EDUCATION:

High School or equivalent

SKILLS REQUIRED:

Supervisory Skills, Flexographic Process

Knowledge of Manufacturing processes & procedures

Organizational Skills, Detail Oriented

Knowledge of Press Department operations

Knowledge of Color Standards, X-Rite Software

PHYSICAL DEMANDS:

Moderate to heavy physical effort performing

Duties/work activities

MENTAL/VISUAL

DEMANDS:

Continuous mental/visual attention required

TRAINING REQUIRED:

- Safety and Precautions.
- Concord Database procedures.
- · Review Company policies and procedures.
- Review production schedule.
- Familiarize with vendor base, Products and Production Processes
- Explanation of Departments with which they will interact. i.e. Accounting, Human Resources, MIS, Customer Service
- Familiarize with Security Swipe System.
- Tour of the facility.

RESPONSIBILITIES:

- Enter and maintain all color standards for all colors printing making only the most current available.
- Establish Standards that are up to date and match the job jacket before printing takes place.

TITLE:

Group Leader, Color Coordinator

RESPONSIBILITIES cont.:

- Wet goods inventory control. i.e. New solvents, reclaimed solvents, solvent and solid waste, and batch ink being sent to Sun Chemical for rework all need a maintained inventory control daily.
- Responsible for ordering inventory to run a 24/7 operation.
- Material testing, GC's, color standard building and organizing, data entry, and solvent control.
- Responsible for training all satellite lab functions.
- Solvent drum labeling.
- Maintain Current standards that are established.
- Monitor and maintain all incoming press side and outgoing drums to have the proper standard labels showing.
- Enter data and maintain all pressroom job run conditions.
- Maintain and update information on the graphic project review list daily.
- Research each project as it is entered to the list for color matching direction press side.
- Order rollouts for Customer or internal use.
- Color match information for each new, repeat and revised items.
- Ensure all colors on the job jacket have a defined formula before the job goes to press.

C- Form- 040-01

Rev.09/07/05



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JOB DESCRIPTION

TITLE:

Safety Manager

REPORTS TO:

VP, Quality

STATUS:

Exempt

EXPERIENCE:

5-10 yrs

EDUCATION:

College or equivalent

SKILLS REQUIRED:

Computer Skills, Excel, Word, Power Point

Interpersonal Skills

Verbal & Written Communication Skills, Detail Oriented

Organizational Skills. Knowledge of manufacturing Safety Issues

PHYSICAL DEMANDS:

Moderate physical effort performing

Duties/work activities

MENTAL/VISUAL

DEMANDS:

Continuous mental/visual attention required

TRAINING REQUIRED:

- Safety and Precautions
- Familiarize with safety training databases
- · Review Safety and Sanitation compliance policies
- Review the OSHA standards and regulations
- Familiarize with inspection and audit procedures
- Review company policies and procedures
- Familiarize with archived information
- Explanation of departments and their roles
- Tour of facility

RESPONSIBILITIES:

- Direct, manage and implement safety and sanitation compliances for all divisions of company.
- Manage necessary safety elements, policies, regulations and quality at the operation level or designate specific duties to selected individuals.
- Ensure company is in compliance with OSHA standards and the General Duty Clause of the OSHA act.

C- Form- 040-01 Rev.09/07/05

TITLE:

Safety Manager

RESPONSIBILITIES cont.:

- Ensure that the safety and health program is appropriate to the conditions in the workplace such as the hazards to which employees are exposed.
- Responsible for Hazard assessments of the workplace.
- · Assist in Inspections, Audits or Checklists. i.e. safety, health, quality, etc.
- Responsible for all reviews of the safety and health committee and its concerns at Clear Lam Packaging, Inc.
- Maintain safety meeting minutes and distribute to the appropriate upper management.
- Safety assessments completed on a monthly basis to identify physical safety and health concerns that require controlling.
- Conduct safety meetings with employees of all divisions.

C- Form- 040-01 Rev.09/07/05

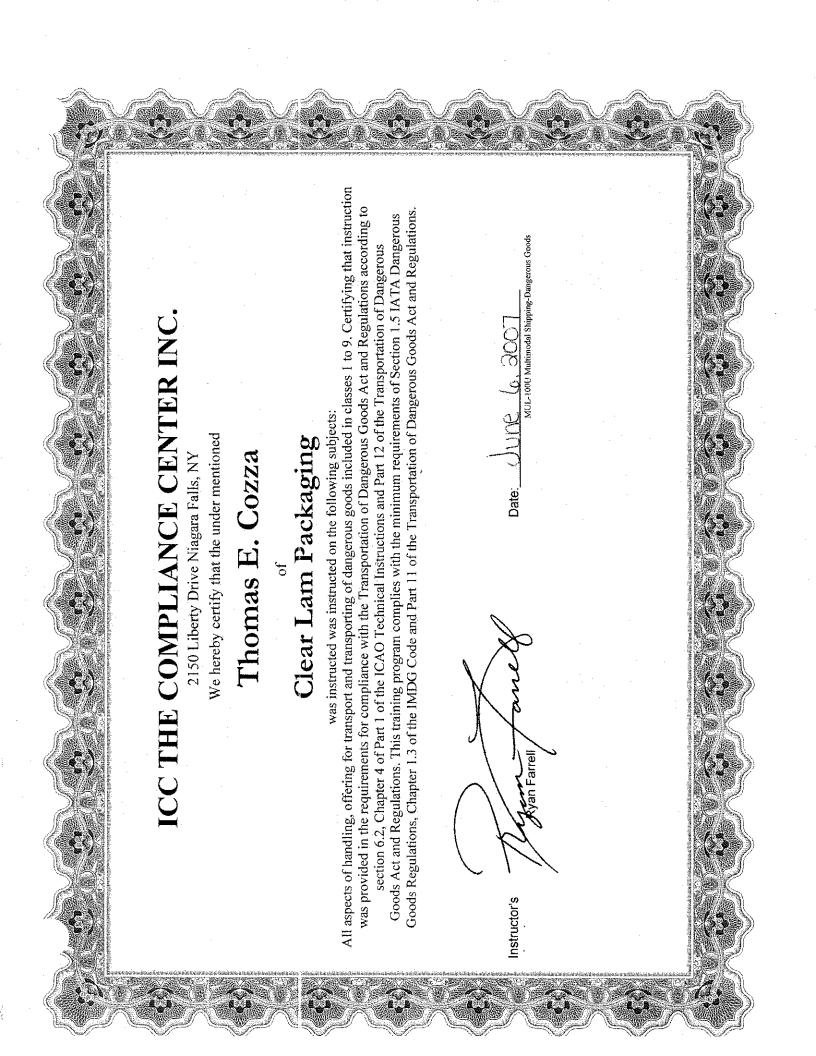
CLEAR LAM PACKAGING, INC. 2007

SLOP SOLIDS RAGS/DRUMS **VENDOR** PICK-UP QUANTITY QUANTITY QUANTITY DATE NUMBER PICK-UP PICK-UP PICK-UP TOTAL. GREENCASTLE HYDRITE CHEMICAL 01/04/07 15936 5 300 gc POLUTION CONTROL INDUSTRIES HYDRITE CHEMICAL 01/11/07 15937 935 18 рс HYDRITE CHEMICAL 01/18/07 16077 5,000 gc GREENCASTLE 11,235 HYDRITE CHEMICAL 02/07/07 16234 5,300 GREENCASTLE gc HYDRITE CHEMICAL 02/15/07 16354 880 16 POLUTION CONTROL INDUSTRIES рс CLEAN HARBORS 02/21/07 16359 5,300 wrr WRR ENVIRONMENTAL SERVICES 11,480 HYDRITE CHEMICAL 03/15/07 16579 POLUTION CONTROL INDUSTRIES 660 19 рс 5.490 HYDRITE CHEMICAL 03/16/07 16578 gc GREENCASTLE 6.150 16767 HYDRITE CHEMICAL 04/04/07 5,398 GREENCASTLE gc HYDRITE CHEMICAL 04/25/07 16902 5,490 **GREENCASTLE** qc HYDRITE CHEMICAL 04/26/07 16902 880 POLUTION CONTROL INDUSTRIES 16 рс 11,768 05/16/07 17106 HYDRITE CHEMICAL 5,661 gc GREENCASTLE 5,661 06/06/07 17286 4.781 GREENCASTLE HYDRITE CHEMICAL gc HYDRITE CHEMICAL 06/20/07 17391 GREENCASTLE 5.490 QС HYDRITE CHEMICAL 06/27/07 17474 660 25 POLUTION CONTROL INDUSTRIES pc 10,931 HYDRITE CHEMICAL 07/05/07 17565 5,200 gc **GREENCASTLE** HYDRITE CHEMICAL 07/25/07 17746 5,681 gc **GREENCASTLE** HYDRITE CHEMICAL 07/26/07 17747 935 18 POLUTION CONTROL INDUSTRIES рс 11,816 gc HYDRITE CHEMICAL 08/03/07 17855 4.500 GREENCASTLE gc HYDRITE CHEMICAL 08/08/07 17856 605 POLUTION CONTROL INDUSTRIES 4 рс HYDRITE CHEMICAL 08/24/07 18061 4,900 GREENCASTLE gc SUPERIOR SOLVENT- NO CHARGE 08/30/07 18093 4.425 reclaimed RECLAIMED ENERGY 14,430 HYDRITE CHEMICAL 09/10/07 18155 4,781 GREENCASTLE gc HYDRITE CHEMICAL 09/11/07 18168 880 11 рc POLUTION CONTROL INDUSTRIES HYDRITE CHEMICAL 09/18/07 18238 770 8 рс POLUTION CONTROL INDUSTRIES 09/25/07 4.700 HYDRITE CHEMICAL 18284 gc GREENCASTLE 11,131 HYDRITE CHEMICAL 10/02/07 18362 605 11 POLUTION CONTROL INDUSTRIES рс 18407 HYDRITE CHEMICAL 10/10/07 5,600 **GREENCASTLE** HYDRITE CHEMICAL 10/24/07 18524 1045 POLUTION CONTROL INDUSTRIES 11 рс 7,250 11/01/07 18600 HYDRITE CHEMICAL 5,600 gc GREENCASTLE HYDRITE CHEMICAL 11/13/07 18759 935 14 рс POLUTION CONTROL INDUSTRIES HYDRITE CHEMICAL 11/14/07 18743 5.500 gc GREENCASTLE HYDRITE CHEMICAL 11/27/07 18848 715 5 POLUTION CONTROL INDUSTRIES рс HYDRITE CHEMICAL 11/28/07 18870 5.000 GREENCASTLE gc 17,750 HYDRITE CHEMICAL 12/12/07 19010 5,300 GREENCASTLE gc HYDRITE CHEMICAL 12/19/07 19054 1375 GREENCASTLE 14 gc 6,675 114,397 11,880 190 126,277

55 GALLONS

10,450

126,277



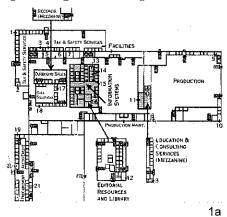
Emergency Action Plan



Emergency escape procedures and escape routes

• Develop emergency escape routes

- Floor plans
- Work-area maps



Emergency escape procedures and escape routes

- Shelter areas
 - locker rooms
 - · cafeterias
- Head count



1h

Evacuation

- An adequate number of trained employees (wardens) help evacuate others
- There should be at least 1 warden for every 20 employees



Evacuation

The wardens know the workplace layout and escape routes

routes

 Wardens know the location of handicapped employees



Evacuation

- Wardens check rooms and enclosed spaces where employees could be trapped
- Wardens account for all employees



Critical plant operations

- Designate workers to shutdown critical systems
 - gas
 - electrical
 - plant equipment



Monitor plant power supplies

2a

Critical plant operations

- Monitor water supplies
- Monitor essential services
 - chemical processes
 - manufacturing processes



2b

Account for all employees

- Ensure all employees are safely evacuated
- · Roll call



Account for all employees

- Let supervisor know when away from workstation
- Let supervisor know where you are



Зb

Rescue and medical duties

- Designated personnel will perform rescue duties
- Designated personnel will perform medical and first aid duties



42

Rescue and medical duties

Know the potential emergency situations that

could occur

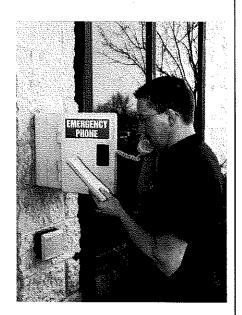
 Emergency responders must be trained



4b

Reporting

- Pull alarms
- Automatic alarms
- Phone call



Alarm systems

- When there is an alarm, evacuate or perform your assigned emergency actions
- Know the different types of alarm signals



6а

Alarm systems

- Flashing lights may be installed in areas where alarms may not be heard
- Alarm systems
 may use an
 auxiliary power
 source so they can
 operate when power fails



Ch

Disaster recovery

- Modified EAP
 - evacuation
 - employee alarms
 - head count





COMPANY SAFETY RULES

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Flexible Films Division • MAP Systems Division • Extrusion & Thermoforming Division • Forming Films Division

February-08

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Division	Dept.#	Shift		Name	Signajuje	Date
Flex	535	Days	20828	Ackley, Eric	Same Ally	2-16
Flex	550	Office	110	Adukiewicz, Elaine	Flame V a Lukieures	
Flex	555	Nights	20557	Alcaraz, Antonio	autorio alecros	2-28° 08
Flex	520	Nights	20402	Allende, Ezequiel	Ezequiel Allenda	
Flex	510	Nights	20773	Alvarado, Jose	The Amarado	
Flex	563	Days	135	Alvarado, Lazaro	harano ohnide	2-18-aX
Flex	530	Days	136	Alvarado, Timoteo	Jungetio alina de)
Flex	530	Nights	139	Alvarez, Juan Carlos	Juan Freks Minores	2-18-08
Flex	510	Days	145	Anacleto, Juan	Jun Finantito	2.19.0
Flex	510	Days	150	Anacleto, Leobardo	La Presidente	2/26/
Flex	530	Days	155	Anaya Sergio	Serain Anava	
Flex	560	Days	158	Anderson, Melvin		
Flex	520	Days	163	Antonio Felix	Antonio (Telix	
Flex	530	Nights	20479	Arredondo, Eddie	the wither	
Flex	562	Days	20633	Avila, Marcelo		
X	530	Days	200	Avitia, Esteban	ESTELAN AVITIA	12908
Flex	530	Nights	266	Bagga, Kamal K		

JAMES WILLIAMS 2/18/a



COMPANY SAFETY RULES

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Division	Dept.#	Shift	l lD	Name	Signature	Date			
Flex	711	Flex Office	290	Balicki, Judy	Judy Balicki	2/18/08			
Flex	520	Days	300	Ballinas, Antonio	antonio P. Jollin	2/20/08			
Flex	550	Flex Office	304	Balzanto, Patricia	Colum	2/20/08			
Flex	563	Days	20798	:Barajas, Alberto	alleito Baraja				
Flex	520	Days	330	Barragan, Rigoberto	Rigoberto Barragan	2-18-08			
Flex	555	Days	20519	Barreto, Jesus	go Band	2-18-08.			
Flex	812	Flex Office	345	Barrios, Alicia	alicia Barrico	2/18/08			
Flex	590	Flex Office	20745	Bastidas, Lenny	Lemy Tastidas				
Flex	530	Days	351	Bautista, Jose	Los BAUTISTA	2/19/68			
Flex	815	Flex Office	20384	Beahan, Mike					
Flex	530	Nights	356	Becker, Robert	Rifert Beefen	2-18-08			
Flex	560	Nights	359	Bednarz, Zbigniew	(
Flex	721	Flex Office	355	Belmont, Louis					
Flex	812	Flex Office	382	Bialk, Pamela					
Flex	711	Flex Office	390	Bittenbender, Dianne	Danie Britished	2200			
	812	Flex Office	386	Blair, Julianne	Oulie Bain	b 9 Q			
Flex	550	Nights	20741	Blanco, Ricardo	Ricard Blanco	2-3			
	Ress	mag ht	Tron.	Kim, Sam		2-26-0			



COMPANY SAFETY RULES

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Flexible Films Division • MAP Systems Division • Extrusion & Thermoforming Division • Forming Films Division

February-08

				1 ebidary-00		
Division	Dept.#	Shift		Name	Signature	Date
Flex	510	Days	20991	Blas-Rivera, Carlos	Carlos Blas	
Flex	721	Flex Office	441	Boults, George		
Flex	711	Flex Office	20638	Bozin, Cynthia	anthia Bozin	7-21
Flex	510	Nights	20977	Brown, Melchi	Mekhi Brown	2.19:08
Flex	565	Days	477	Bulock, Christina	Chastina Prulou	
Flex	530	Days	20560	Bustamante, Pedro	Redo Buslaugule	12/1928
Flex	562	Days	500	Caballero, Alfonso	object	
Flex	510	Nights	20771	Cabrera, Hector	Med Jacum	2/24/0
Flex	510	Days	551	Campos, Alfonso Jr	CHUDOS AR ALFONSO	02-14-08
Flex	530	Nights	558	Campos, Manuel	,	
Flex	530	Days	540	Carbajal, Alejandro	Alex-C	2-19-01
Flex	530	Nights	20823	Carreto, Donaciano	Donaziono Conto	
Flex	555	Days	600	Casas, Armando Jr	Arroghdo Casa	W.
Flex	815	Flex Office	20881	Castro, Alejandro	The second secon	
Flex	535	Nights	615	Castro, Jose	1 g gA	3-11-08
<u> </u>	818	Flex Office	20759	Caufield, Thomas		
Flex	560	Days	869	Cellar, Peter	Rte alle	02/20/0

ANASTACIO Aldox 2-25-



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	1 coldaly-00									
Division	Dept.#	Shift		Name	Signature	Date				
Flex	560	Nights	875	Cesevicius, Jonas	Louis Cerci'i'us	2/27/33				
Flex	567	Days	964	Cheperka, Gennell	Gennell Chepula	2/26/08				
Flex	711	Flex Office	20468	Christense, Sheldine	Shally Christ	2/20/0				
Flex	520	Nights	985	Cisneros, Bernardo	Begievelà cianaes					
Flex	510	Nights	20786	Clemente, Andrea	a O A					
Flex	510	Days	1275	Gonfreras, Santos						
Flex	510	Nights	20825	Corona, Francisco	Francisco Comena	3-4-58				
Flex	568	Flex Office	1300	Cozza, Thomas						
Flex	510	Nights	20856	Crespo, Julio	DOESN'Y WORK HERE A	LY MOK				
Flex	510	Days	925	Czertowicz, Wieslaw	Wrech Catowia	02-18-05				
Flex	712	Flex Office	20925	Davenport, Marcie	Man ayer	2/2/00				
Flex	530	Days	1377	De La Torre, Jose	José de la Tone	02-20-8				
Flex	818	Flex Office	20359	Debortoli, Clara						
Flex	535	Days	20795	Despain, Dave	ALMO DELLANO	a h lda				
Flex	510	Nights	1400	Diaz, Christian	and	2-26-06				
· ·	562	Nights	20967	Diaz, Manuel	MONUETDAZ					
Flex	510	Nights	20705	Diaz, Michael	Mehan Sie	2-26-0				



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Division	Dept.#	Shift		Name	Signature	Date
Flex	520	Nights	1430	Díaz, Reynaldo	ReMALSO BIAZ	3/8/05
Flex	530	Nights	1433	Dimalaluan, Arturo	artur Dinal	2/18/68
Flex	711	Flex Office	1450	Dominguez, Fernanda	Jun Donnaguez	3/19/0
Flex	511	Days	1463	Doroteo, Engelberto	Endete Dardes	2-20
Flex	520	Nights	20836	Dub, Richard		
Flex	510	Nights	201002	Duran-Contreras, Damian	- Duran Co Ogenian	22008
Flex	530	Days	1670	Escamilla, Carlos	Capler Econnilla	2-20-6
Flex	530	Nights	1674	Escobedo Raul	RAUL C. Escapedo	28-8
Flex	510	Days	1555	Estrella, Jose	Lose Estrella	
Flex	530	Nights	20657	Estrella, Juan	Juan from Estable	2180
Flex	520	Days	1704	Fabela, Marcelino	mark - in the	and the second of
Flex	510	Days	1747	Fernandez, Bonifacio	Bonifacio, Fernindez	
Flex	530	Days	20998	Flores, Antonio	anthrong low	
Flex	530	Days	1820	Flores, Gabriel		
Flex	520	Days	1830	Flores, Jesus	Lun Flore	
(555	Days	20439	Flores, Luis	Agrin Howard	2-26-08
Flex	520	Days	1850	Flores, Tiburcio	thur Hora	2/18/08



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Division	Dept.#	Shift	0	Name	Signature	Date
				Flowers, Darnell	1 11	2-19-0
Flex	530	Days	20901	Plowers, Darrien	Namel Tours	
Flex	711	Flex Office	20938	Forster, Nancy	Many toster	A-20-08
Flex	712	Flex Office	1899	Gajewski, Michael	La Me	2-26-07
Flex	510	Nights	1863	Galvez Sr Margarito	Morganto Sr Traling	2./4.0
Flex	568	Flex Office	20459	Galvez, Francisca	Sur Sal	
Flex	813	Flex Office	20397	Galvez, Sheyla M	Thursa Hiller	2/26/25
Flex	530	Days	20647	Garcia, Alberto	Alberto Garcia.	2-20,08
Flex	555	Nights	1875	Garcia, Jose	And Sauce	2-26-6
Flex	562	Nights	20535	Garcia, Maria T.*	Mario tereso Gresia	
Flex	530	Days	1905	Garcia, Santiago	Vantiage Da.	n3hiloz
Flex	565	Flex Office	20654	Georgelos, Paul	Paul IIn	2/20/08
Flex	520	Days	20602	Gerardo, Osvaldo	OSVOLON GERAZEN	2.19.0
Flex	511	Nights	1925	Godinez, Isac	IN GODAL	
Flex	815	Flex Office	1914	Goncher, Dennis		
Flex	560	Days	1617	Gonzales, Rene	Reve Jamala	
·x	550	Days	20928	Gonzalez, Alejandro	Nemado Consoler	2-18-
Flex	566	Nights	20090	Gonzalez, Anayely	Annily hopentar	2/25/19



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Division	Dept.#	Shift	ID	Name	Signature	Date
Flex	590	Flex Office	1580	Gonzalez, Antonio	your Leyls	2/28/9
Flex	510	Nights	1575	Gonzalez, Ariel	oul II	2/2/10
Flex	560	Days	1570	Gonzalez, Armando	Arminda Gerfale	2/21/08
Flex	510	Nights	1582	Gonzalez, Carlos	Orla Milh	2-24/2
Flex	510	Days	1585	Gonzalez, Heron	HERON GONDAICE	02/20/3
Flex	530	Days	20728	Gonzalez, Norberto	NOLBERTO GONZALES.	2/20/2
Flex	510	Nights	20685	Grose, Lee	form forman	4/26/5
Flex	530	Days	1936	Grzeca, Dale	Dali Bysn	2-19-08
Flex	530	Nights	1924	Guzik, Pawell	Roll GIL	3/27/4
Flex	511	Days	1930	Hansen, Wayne	Waye Hanse	2-19-08
Flex	590	Days	1945	Hennen, Oliver	Oliver Hannen	2-18-08
Flex	535	Days	20706	Heredia, Antonio	Authin Healen	2-26-08
Flex	535	Days	20617	Heredia, Ramon	*	
Flex	530	Nights	20712	Hernandez Iban	Toon de blasta monte	
Flex	530	Nights	20864	Hernandez, Jose F.		02/28/20
<u> </u>	530	Nights	20810	Hernandez Jose T.	Jose T. Hernandez	
Flex	530	Days	2002	Hernandez, Vicente	Unicent HERLANDE	



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Division	Dept.#	Shift	ID	Name	Signature	Date
Flex	530	Days	1953	Hernandez, Jr. Angel	Aval Hernander	2/20/0
Flex	520	Days	2011	Herrera, Ramon	RAMON HERRERA	2200
Flex	550	Days	20929	Herrera, Salvador	Palendre Hennosse	2-20-01
Flex	590	Flex Office	2030	Hirst, James		
Flex	565	Days	20882	Hryhorasz, Natalia (M. Urghoress	3/4/08
Flex	530	Days	2105	Hurtado, Luis	Lies Hurtose	2/8
Flex	535	Nights	2130	Ibarra, Francisco	Francisa Ibarra	03/11/08
Flex	520	Days	20845	lbarra, Leonardo	Langrabelyna	218
Flex	550	Nights	20867	James, Willie	Wills Chris	2/17/2
Flex	20978	Days	20978	Jimenez, Ricardo	Bucket Juneres	
Flex	530	Nights	20906	Jimenez, Luis	Las Jimena	2/27/08
Flex	520	Nights	20769	Jolly, John	Ad for	2-18-0
Flex	555	Days	20905	Jones, Phillip	RULAUNS	2-36-0
Flex	818	Flex Office	3635	Jordahl, Lori		
Flex	567	Nights	2207	Joseph, Sunny	Sunny Josephy	2/18/08
(520	Nights	2225	Juarez, Bacillo	Bralie Freez	
Flex	560	Nights	20339	Kazmierczak, Krzysztof	Mum Mary	2/28/4



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Division	Dept.#	Shift		Name	Signature	Date
Flex	565	Days	20572	Kennedy, James	an King	420/08
Flex	550	Flex Office	2303	Kim, Mi Young Cha	Dakmeyourgelo	2/20/98
Flex	510	Days	2310	King, Robert	that	4/4/200
Flex	555	Days	20898	Kudo, Danel	Vanil Kudo	2/18/18
Flex	535	Days	20326	Lajdorf, Przemysław	3/4/08	
Flex	712	Flex Office	2510	Lawrence, Gary	Aug Laurence	Efaulas
Flex	550	Nights	20983	Lechuga, Bacilio	Parilie Laure	2-25-
Flex	555	Days	2610	Lepe, Jose	Jose Luis Lepe	900- -
Flex	530	Days	2635	Lepe, Rogelio	ROGELIO LEPE	02/20/08
Flex	566	Days	11042	Lezama, Maria	marie Lyme	2-180
Flex	815	Flex Office	20994	Li Shunhai		
Flex	565	Days	2750	Lobe, Leticia	Halfin	***************************************
Flex	555	Nights	2763	Lockett, Wayne	Wane 2 oches	2-18-01
Flex	535	Days	20353	Lopez, Agustin	Mant Lapa	2-18-0
Flex	510	Nights	2835	Lopez, Alberto	Alberto Sops	2-260
:	567	Days	2878	Lopez, Gerardo	mon TIA.	2/18/2
Flex	510	Days	2885	Lopez, Isaias	Lara Life	,



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Division	Dept.#	Shift		Name) / Signature	Date
Flex	510	Nights	20865	Lopez, Ricardo	Mr My	220
Flex	535	Days	2950	Lovett, Michael	Michael Tovett.	34-08
Flex	510	Days Nights	20781	Macias, Celino	Clino Hacias	2/19/58
Flex	540	Days	2975	Madrigal, Antonio	antonio Madrigel -	2-30-08
Flex	510	Nights	3008	Mahal, Tej	ALI MIT	9-26-6
Flex	721	Flex Office	3006	Mahr, John		
Flex	560	Flex Office	3028	Mangat, Kanwaljit	·	
Flex	723	Flex Office	3033	Maniola, Mary		
Flex	562	Nights	3064	Martinez, Humberto	Hutt With	2/28/0
Flex	530	Nights	20888	Martinez, Mario		
Flex	562	Days	3084	Martinez, Miguel	miguel mating	
Flex	566	Days	20500	Mc Gee, Kevin	Vem Mile	2-19-56
Flex	711	Flex Office	20467	MC Nutt, Shirley		
Flex	590	Days	3170	Mendez, Benjamin	Renvanin Mondez	2/2/08
Flex	550	Days	3174	Mendez, Jesus	Jasus Mendez	
. (511	Days	3180	Mendoza, Esau	Esan Mendoza	3/4/08
Flex	511	Nights	3192	Mendoza, Mario		/ /



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Division	Dept.#	Shift	ID	Name	Signature	Date
Flex	723	Flex Office	3325	Mento, Debra		· · · · · · · · · · · · · · · · · · ·
Flex	721	Flex Office	20414	Miller, Michael		
Flex	565	Days	3500	Mohiuddin, Azam	Jan of de do	2-18-08
Flex	510	Days	3022	Mondragon, Guillermo	G. Mundrers in	z Major
Flex	511	Days	3405	Montenegro, Paul	Paly oct	2-20-09
Flex	511	Days	3408	Montoya, Leobardo	LEO MONTEYS	b
Flex	530	Nights	3414	Morales, Francisco	Francisco Morales	02/18/ns
Flex	510	Days	3413	Morales, Jose	Abortose Morales	02/19/08
Flex	530	Days	3412	Morales, Jose N	Jose N. Morales	01/20/8
Flex	530	Days	20840	Morales, Rafael	Rafael movales	02/18/08
Flex	510	Days	3415	Moran, Jose	Jose meran	2-18-6
Flex	510	Days	3421	Moran, Jose D	Jose D. Moroin	
Flex	535	Nights	20544	Moreno, Crisoforo	CRISOLORO MORPIO	2-21-0
Flex	510	Days	20858	Morillo, Segundo V	Soft of the second	3/04/0
Flex	565	Nights	3561	Muthalaly, Alexander	Ala des Antibel	228-6
<u>:</u>	566	Days	3531	Myers, Eric	Eric Myers	2-21-08
Flex	562	Nights	3551	Napolez, Miguel	Miller Happiles	2-96.8
			200	15010	Rosento Lodrego	•



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Division	Dept.#	Shift	i i i i i i i i i i i i i i i i i i i	Name	Signature	Date				
Flex	530	Days	20948	Nevarez, Samuel	Somwill Marvey					
Flex	560	Days	3560	Nichols, Richard	QUA -	2.19.05				
Flex	550	Days	20531	Nicholson, Earl*	ENIRCLES !	2-20-0				
Flex	510	Nights	20824	Nunez, Oscar	(for					
Flex	565	Days	3573	Ocon, Lucia	Lucia Vicon	2-210				
Flex	530	Days	3569	Ocon, Oscar	Our On	2-19-0/8				
Flex	530	Days	3577	Olivares, Jose	for Robers					
Flex	535	Nights	3581	Orozco, Juan	aun a Monco					
Flex	721	Flex Office	3604	Pacyniak, Eric						
Flex	555	Days	3610	Pahua, Jose	JOSE & PAHUA	1-27-5				
Flex	560	Days	3613	Pala, Jan	Jan Zala	2/18/08				
Flex	530	Nights	3612	Palacios, Guillermo	Lukerno Palacios	2-18-08				
Flex	555	Days	3630	Patel, Jitendrakumar						
Flex	535	Days	20767	Patel, Paresh	VaturVal					
Flex	520	Days	3650	Pelayo, Jose L	and I Pelinge					
(530	Days	20960	Pelayo, Jose T	Agi t. Pelogo					
Flex	510	Days	3656	Pelayo, Ruben	Ruhen Relayo					



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Division	Dept.#	Shift	ere di ID	Name Name	Signature	Date			
Flex	530	Days	3670	Pena, Conrado	Comple Nove 10				
Flex	530	Days	20866	Pena, Fernando	Fernando Peira	2-18-05			
Flex	818	Flex Office	3677	Pepsnik, Kathleen	**************************************				
Flex	555	Nights	20484	Pêrez Fernando	farond Pr				
Flex	555	Days	3707	Perez Manuel	Manuel Porce				
Flex	530	Days	3710	Perez, Nolberto	Nolberto periz				
Flex	520	Nights	3712	Perez, Raudel	Randel Regg	2-17-0			
Flex	530	Nights	3713	Perez, Raudel Jr.	Roudal Pasaz Sir	2-27-0			
Flex	510	Days	3730	Peterson, Cass M	Canfield	2-18-08			
Flex	711	Flex Office	1405	Pope, Kathleen	Kartley Ree	a2/a			
Flex	721	Flex Office	3760	Prescott, James					
Flex	530	Nights	20723	Preston, Alonzo	alongotherton	9/27/01			
Flex	535	Days		Proa, Jose	Jose L Proa				
Flex	510	Nights	3771	Ramirez, Armando	Armondo Rominel	2/27-0			
Flex	520	Days	20818	Ramirez, Hector	HecTor Ramirez	2.19-08			
<u> </u>	510	Days	3779	Ramirez, Juan	Say, Lamped	2-19-00			
Flex	550	Days	20464	Reyes, Cleofas	Chaper Duge	y Marine			



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Division	Dept.#	Shift	JD	Name	Signature	Date				
Flex	818	Flex Office	3825	Rickey, Dale						
Flex	814	Flex Office	3850	Rieder, Tom						
Flex	566	Nights	20381	Rivera, Linda						
Flex	711	Flex Office	20614	Robertson, Lilia	Filia V Roberton Alexis Rodriguez	3/4/08				
Flex	520	Nights	20755	Rodriguez, Alexis	Alexis Rodrianez	a 1/8/a				
Flex	530	Nights	3879	Rodriguez, Fernando	FERNDADA CORLAGO	0100				
Flex	590	Flex Office	20615	Rodriguez Joe A.						
Flex	520	Days	20809	Rodriguez, Jorge	donal Rodrius					
Flex	550	Nights	20979	Rodriguez, Juan						
Flex	567	Days	3882	Rodriguez, Luis	Luis Produces	2-19-08				
Flex	560	Days	3875	Rodriguez, Marc	MARC RODRIGIÉZ					
Flex	510	Nights	3906	Rosa, Conrado	Consider Partie					
Flex	520	Days	20804	Rowe, James	Janes Rowe					
Flex	520	Nights	20707	-Ruiz, Juan	1. Pr	1-78-8				
Flex	510	Days	3971	Ruiz, Octavio	Octavio Ruiz	1-3-07				
(812	Flex Office	3950	Ruppert, James	James Reposert	2/19/08				
Flex	565	Flex Office	20946	Sada, Sandra	ancha ferda	2.20.08				
Elour (1)19195	•	Roski Rovaco	Round Roski	7/21/08				



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				Name	Signature	Date
Division	Dept. #	Shift	IU	Name	Signature	Date
Flex	535	Days	3988	Salsnith, Sang	Sight Att	
Flex	520	Nights	4002	Salazar, Jose	goe L- Alleger	2/2/200
Flex	530	Nights	20553	Salazar, Jose M	Jose M Salence	
Flex	520	Days	4010	Salvarrey, Enrique	Emigue Salvagrey	of 18/08
Flex	555	Flex Office	3990	Samayoa, Alexander	Vejarder Damayor	3/4/08
Flex	510	Days	4039	Sanchez, Martin	Mostur Saille	2/20/3
Flex	560	Nights	4060	Sanchez, Roberto		
Flex	562	Days	20689	Sanchez, Rosa	Rosa sanchez	2/20/10%
Flex	550	Nights	20908	Sanchez, William	William a flanche	2250
Flex	819	Flex Office	4105	Sanfilippo, James		
Flex	819	Flex Office	4100	Sanfilippo, Jasper		
Flex	510	Days	4115	Santana, Jose	L DA g.	19.8
Flex	530	Days	4123	Santiago, Gerardo	Gerardo Santiaso	2-20-02
Flex	566	Days	4148	Saucedo, Jaime	A Company of the Comp	2/24/8
Flex	818	Flex Office	20364	Saucedo, Maria		
×	721	Flex Office	20692	Scaffidi, Paul		
Flex	712	Flex Office	20393	Scholl, Audrey	1 1 Scholl	2260
						and the second s



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Division	Dept.#	Shift		Name	Signature	Date				
	- Dobre	7 7,415			1 / 1					
Flex	530	Nights	4156	Schwarz, Mark	Much Solvery	2-18-08				
Flex	711	Flex Office	20713	Seeck Jeffrey	112-11	2/18/08				
Flex	520	Days	4185	Serrato, desus A						
Flex	540	Days	4200	Sharma, Shashi	Lant	34-8				
Flex	815	Flex Office	20838	Sheehan, Dennis	,					
Flex	711	Flex Office	4208	Shino-Poulle, Susan	58 hlet	2-18-7				
Flex	721	Flex Office	4250	Sinitean, John						
Flex	565	Flex Office	4165	Skaggs, Jeanne						
Flex	711	Flex Office	4325	Smith, Pamela	Control of the second					
Flex	550	Days	21005	Solis, Carlos	Cake Juli	Andreas				
Flex	530	Nights	20610	Solis, Joel						
Flex	520	Nights	20962	Sosa, Rafael	Rotal Jora	2-12-03				
Flex	520	Days	4275	Soto, Aaron	Janes Sot	2/18/08				
Flex	814	Flex Office	20396	Soulaka, Hanan	Hann Soulation	2/21/0				
Flex	565	Days	4315	Speer, Roy	Ry From	2/18/08				
(814	Flex Office	4350	Sullivan, Karen	Karen Bullevan	2/20/08				
Flex	813	Flex Office	4370	Szrajer, Angela						



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Dept.#	Shift	<u>D</u>	Name	Signature	Date
510	Nights	20878	Tamez, Guillermo	Guillermo Tumez	2-20-08
530	Days	20430	Tejada, Ceferino	Cefirino Esjada	
555	Days	20590	Tello, Elder	Jeden fello.	
520	Nights	20857	Tercero, Jorge	force a terre	
520	Days	20521	Thurman, Lamar	Lamosthown	2-18-05
712	Flex Office	4488	Tinerella, Jefferey	Johney Inericla	2/26/08
520	Days	4505	Torres, Angel	Chall Jones	
530	Days	20761	Torres, Jesus	prague	3-19
535	Days	20945	Torres, Jose	Jue + 18/18/08	2-210
712	Flex Office	4523	Trollen, James	•	
560	Nights	20351 🦏	Trot, Sergey	Stragey Trut	2,27.0
520	Nights	20849	Uribe, Ramon	Ranon June	
520	Nights	4570	Uribe, Silverio	Silvein Mile	
560	Days	4606	Vaisvila, Susan	Susa Varyale	2/18/0
565	Flex Office	1901	Valintis, Bianca	Gerica Marianz	3/20/1
550	Days	4617	Valle, Jose	Lesse (onless mile	2/19/08
510	Days	4613	Valle-Acosta, Artemio	Hotemio-VALCE - H	
	510 530 555 520 520 520 530 535 712 560 520 560 565 550	510 Nights 530 Days 555 Days 520 Nights 520 Days 712 Flex Office 520 Days 530 Days 712 Flex Office 560 Nights 520 Nights 520 Nights 520 Days 565 Flex Office 560 Days 565 Flex Office 550 Days	510 Nights 20878 530 Days 20430 555 Days 20590 520 Nights 20857 520 Days 20521 712 Flex Office 4488 520 Days 4505 530 Days 20761 535 Days 20945 712 Flex Office 4523 560 Nights 20351 520 Nights 20849 520 Nights 4570 560 Days 4606 565 Flex Office 1901 550 Days 4617	510 Nights 20878 Tamez, Guillermo 530 Days 20430 Tejada, Ceferino 555 Days 20590 Tello, Elder 520 Nights 20857 Fercero, Jorge 520 Days 20521 Thurman, Lamar 712 Flex Office 4488 Tinerella, Jefferey 520 Days 4505 Torres, Angel 530 Days 20761 Torres, Jesus 535 Days 20945 Torres, Jose 712 Flex Office 4523 Trollen, James 560 Nights 20351 Trot, Sergey 520 Nights 20849 Uribe, Ramon 520 Nights 4570 Uribe, Silverio 560 Days 4606 Vaisvila, Susan 565 Flex Office 1901 Valintis, Bianca 550 Days 4617 Valle, Jose	510 Nights 20878 Tamez, Guillermo Guillermo Jumez 530 Days 20430 Tejada, Ceferino Gefundi Grada 555 Days 20590 Tello, Elder Fercero, Jorge For Curut Turne 520 Nights 20857 Fercero, Jorge For Curut Turne 520 Days 20521 Thurman, Lamar John Jumes 520 Days 4505 Torres, Angel John Jumes 530 Days 20761 Torres, Jesus John Jumes 535 Days 20945 Torres, Jose John Jumes 560 Nights 20351 Troilen, James Stre gay Part 520 Nights 20849 Uribe, Ramon Ramen John Jumes 520 Nights 4570 Uribe, Ramon Ramen John Jumes 560 Days 4606 Vaisvila, Susan John Jumes John Jumes 565 Flex Office 1901 Valintis, Bianca John Jumes

Hex 813 trys 21022 Tamelian, Rose Por Frieding

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February-08

				repruary-06		
Division	Dept.#	Shift		Name	Signature	Date
Flex	510	Days	20992	Vasquez, Claudia	Claudia Utaguez.	fcb/19/0
Flex	520	Nights	20791	Vega, Gonzalo	GONZGIO VEGA	
Flex	818	Flex Office	20684	Veldman, Bruce		
Flex	550	Nights	20884	Ventura, phillip	Julio S Julius	2/26/18
Flex	550	Nights	20747	Villegas, Francisco	Jain Ciny	07-26-0
Flex	711	Flex Office	4665	Vitols, Linda	rinda Vitols	2-19
Flex	711	Flex Office	4683	Wallek, William	Will Will	1-20
Flex	818	Flex Office	4700	Wedoff, Thomas	0 0	
Flex	813	Flex Office	20483	Wesoloski, Debbie	Delhie Wesoloski	7-30
Flex	813	Flex Office	20371	Westermayer, Ida		
Flex	567	Nights	20935	Wheltle, John	folithes:	22608
Flex	812	Flex Office	4701	White, Robert		
Flex	712	Flex Office	20547	Willens, Lisabeth	Like willy	7 pb/q
Flex	711	Flex Office	4800	Williams, Eileen	Elen William	
Flex	565	Days	5020	Wyslotsky, Bohdan	<u> </u>	
(530	Days	20982	Zarco, Aristeo	Vistes Zano	a)ao (8

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			The state of the s			
Division	Dept.#	Shift	ID	Name	Signature	Date
Flex	560	Days	158	Anderson, Melvin∕		
Flex	562	Days	20633	Avila, Marcelo	manela abila	3/12/08
Flex	510	Days	1275	Contreras, Santos	Santo contros	3-12-0
Flex	530	Days	1820	Flores, Gabriel	Gotriel Frages	3/12/0
Flex	535	Days	20617	Heredia, Ramon	Burni Hendi	3-12-08
Flex	560	Days	3028	Mangat, Kanwaljit /		
Flex	530	Days	3710	Perez, Nolberto		
Flex	590	Days	20615	Rodriguez Joe A.		****
Flex	520	Days	4185	Serrato, Jesus A		
Flex	565	Days	5020	Wyslotsky, Bohdan		



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Division	Dept.#	Shift		Name	Signature	Date
Thermo	200040	E	20374	Anguiano, Hugo	Hugo Enquiano	
Thermo	200070	E	20270	Fustuq, Sayed		
Thermo	200040	E	21010	Gnatyuk, Michael	Works next work New Emplo	yeo /
Thermo	200040	E	20197	Hernandez, Hermilo	Hermilo Hermande	03-12-08
Thermo	200040	E	20182	Martsenyuk, Ruslan	A. Mun	
₹hermo	200040	E	20391	Netsov, Stoycho	dollar.	03/12/02



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Division	Dept.#	Shift		Name	Signature	Date
Forming	3535	Nights	20423	Avila, Benjamin		
Forming	3535	Nights	20963	Delgado, Alvarez Trinidad		
Forming	3535	Nights	20661	Vargas, Joan	Jun Pri	03-12-08



FORMING FILMS DIVISION

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February-08									
Division		Shift	O	Name	Signature	Date			
Forming	Dept. # 3535	-g0)		Avila, Benjamin					
Forming	3535	Nights	20592	Benitez, Juan	JUAN BENILEZ	2-15-99			
Forming	3535	Nights	20593	Cabral, Reynaldo	Prynaldo Caroral				
Forming	3535	Nights	20963	Delgado, Alvarez Trinidad					
Forming	3555	Days	20959	Duran, Albino	13	2-20-08			
	3516	Office	1753	Fink, Bonnie	Bon Fink	Q-26-08			
Forming	3536	Days	20385	Fitak, Vasiliy	2/20/08				
Forming	3516	Office	1854	Forowycz, Roman					
Forming	3535	Days	20696	Guzman, Clemente	2 (20/08				
Forming	3711	Days	20421	Lindgren, Ellen	Ellen Lindor	2-254			
Forming	3530	Days	2960	Macias, Jose	Just Can	2.19.0			
Forming	3530		20987	Martinez-Aponte, Manuel	2/20/08				
Forming	35900	Office	20583	Montefusco, Pat					
Forming	3536	Nights	3555	Nesesyuk, Aleksandr	Muy Men	23928			
Forming	3536	Days	3755	Popovich, Igor	Ibak Popovich	2.20.0			
ng	3555	Days	20694	Rainey, Vernon	Unklin	Z-20-08			
Forming	3535N	Nights	20653	Sanchez, David	David Toules	2-15-08			



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Division	Dept.#	Shift		Name	Signature	Date
Forming	3535N	Days	20623	Sanchez, Victor	2/20/08	
Forming	3535	Days	20624	Torres, Hugo	Hur Hora	2-15-08
Forming	3535	Days	20625	Torres, Jorge	Lorge town	
Forming	3535	Nights	20661	Vargas, Joan	•	
Forming	3535	Nights	20698	Villalobos, Martin	2/20/08	



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Division	Dept.#	Shift		Name	Signature	Date
Thermo	200045	Α	20157	Alferez, Jose	JOSE A Alfara	2-35
Thermo	200045	Α	20305	Alferez, Marco	manufuf Alle 12 Land	J-13-15
Thermo	200020	А	20667	Alvarez, Rudy	RUBY ANARÉZ M.	2-13-08
Thermo	200020	Α	20213	Barrera, Alicia	Alicia Barrera	02/3/01
Thermo	200020	А	20422	Becerra, Marcela	Marcela Becerra	2/13/05
hermo	200045	А	20873	Bernal, Miguel	maguel Bancol	2/13/8
Thermo	200070	А	20209	Bragg, Alvin	a. Brown	, t.
Thermo	200050	А	20277	Caballero, Arturo	Anto Casallero-	2/13/01
Thermo	200020	А	11065	Delgado, Rodrigo	Rodino Dorgado	113/2
Thermo	200020	А	20766	Diaz, Elizabeth	Elizabet Dias	1-13-08
Thermo	200020	А	20311	Favela, Maria	Marin Haleala	2/13/6/
Thermo	200075	А	20417	Guerrero, Francisco	Trions In	2-1708
Thermo	200020	Α	11056	Guiterrez, Salomon	Dawner Jantierre	41408
Thermo	200010	А	20966	Henderson, Charissa	Charitae Henderson	2 /13/08
Thermo	200070	Α	20581	Henderson, Kenneth	Konnoch Honderson	2/13/68
no	200010	А	20271	Herrera, Manuel	main Hagger	5 (13/4)
Thermo	200020	А	20868	Luis, Carlos	Calosduis	21368



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	replualy-00									
Division	Dept.#	Shift	ID.	Name	Signature	Date				
Thermo	200010	А	20819	Mancila, Cirillo	Cirilo Mandlla					
Thermo	200050	А	20743	Matson, Dale	2/14/08					
Thermo	200055	А	20953	Medina, Sue	Due E modino	62/13/09				
Thermo	200020	Α	20454	Mora, Alfredo	Alfredo Mora	29/13/bs				
Thermo	200020	А	20455	Mora, Gustavo						
hermo	200020	Α	20453	Mora, Juana	Quana Mora					
Thermo	200010	Α	20477	Morales, Pablo	RABLO MORALES	2-13-08				
Thermo	200020	Α	20889	Morales, Veronica	V byonya marale	2-13-7				
Thermo	200010	А	20236	Moreno, Abacu	ABACUMOREND					
Thermo	200020	А	20794	Ortiz, Roberto	Roberto Osto	2-13-0				
Thermo	200020	А	20534	Oviedo, Ana*	ana Octor					
Thermo	200020	А	20438	Partida, Raquel	Roquel Partida	2-13-08				
Thermo	200010	Α	20200	Perez, Javier	AUTER TEREZ	2 13/0				
Thermo	200045	А	20555	Quintero, Carlos	-0K'					
Thermo	200020	Α	20466	Raya, Isela*	LSOR DONA	:				
no	200010	#C	20940	Raygoza, Inocencio	2114/08					
Thermo	200020		20921	Roldan, Alma	Roldan Alma					



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				February-08		
				Name	Signature	Date
Division Thermo	Dept. # 200020	Shift A	20404	Ruiz, Maria	Unia Rous	n2-13-07
Thermo	200020	A	20428	Salgado, Joaquin	Transital asso	1-13-5
Thermo	200045	А	20607	Salinas Rodrigo-Baust		
Thermo	200020	Α	20912	Soto, Jorge	your voto	2)13/08
Thermo	200010	Α	20375	Soto, Jr., Johnny		
hermo	200020	Α	20497	Torres, Micaela*	Megaly town	3-13-08
Thermo	200070	А	20307	Williams, Julius	Jelus B. Williams	2-1328
			<	Blanco Rogelia	Justagraly Lother	No. con
Thermo	,	4		Lyusonst Tizyo David Cha	A The second	08/13/28
Them	10	C	2090	po David Cha	x3 Dant Oly	2/13/08
Therr	40) Marcelo Ov		J-13.02
Thera	NO	20	J 96C	(Regionald hi	Jushigton and Walk	3-13-08
Th-ma				Fronk Muni	7 Frank Juney)	2-13-08



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Division	Dept.#	Shift		Name	Signature	Date
Thermo	200050	В	20688	Avila, Carlos	ML	
Thermo	200020	В	20529	Barajas, Ylda*	Barayas Glda	
Thermo	200010	\$A	20788	Blanco, Rogelio	" oK"	
Thermo	200020	В	20875	Bordonaba, Isaias	ISAINS RORDONABA.	2-20-08
Thermo	200070	в/С	20748	Casiano, Miguel	miguel Carion	2-14-08
√hermo	200060	BA	20387	Chapman, Scott A	Switch	
Thermo	200045	В	20349	Davis, Larry D	hans Re	2/20/08
Thermo	200020	В	20863	Diaz, Daniel	Daniel Dily	C
Thermo	200020	В	20965	Elizondo, Laura	Laura Elizando	
Thermo	200020	В	20538	Gomez, Maria Del C.*	major del C Hornes.	12.200
Thermo	200020	В	20890	Gonzalez, Siomara	Siomara Genzalez	2-21-08
Thermo	200045	В	11053	Gutierrez, Jorge	Mye Galaines	26010
Thermo	200020	В	20286	Hamilton, Evette	Eute Hamilton	
Thermo	200010	В	20416	Hernandez, Elias	Eles Her mands	
Thermo	200010	В	20301	Herrera, Gustavo	Duran Hand	= lao/0
no	200010	В	20874	Herrera, M Juan	Lucy in firma	2/2010
Thermo	200020	В	20268	Lepe, Blanca	Blance Lepe	
THERME	WARE		a blo 1	Cucena. Aprillany	Madly Liver	2-20-21



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	rebruary-00								
Division	Dept.#	Shift	ID	Name	, Signature	Date			
Thermo	200020	В	20605	Lopez, Enrique	Enterne System				
Thermo	200020	В	20724	Lopez, Ricardo G	Ricardo Lopez				
Thermo	200020	В	20569	Martinez, Delores	Doloncente				
Thermo	200020	В	20488	Martinez, Ernestina	Epnestina Haptines	2.200			
Thermo	200010	В	20123	Mendoza, Reynaldo	lands resident	Carling and Carling State of Carling Sta			
Thermo	200070	В	20751	Morales, Andres	Andres Morales				
Thermo	200055	В	20911	Morales, Maria	Khart Patrage	02/2/62			
Thermo	200020	В	20678	O valle, Patricia	Batrici & valle				
Thermo	200075	В	20400	Okulik, Konstantin	Ban.	2-20-deg			
Thermo	200050	В	20693	Patel, Ishwar	and possession from the contraction of the contract				
Thermo	200020	В	20293	Quintana, Fermin	FERMIN ONE BURNE				
Thermo	200020	В	20204	Ramos, Octavio	The state of the s				
Thermo	200020	В	20314	Rios, Maria	Mario, Rios				
Thermo	200010	В	20951	Rojas, Flavio	Jana Kil				
Thermo	200045	В	20880	Schaffer, Sidney	Likney Schulle-	mart.			
10	200020	В	20490	Servellon, Ana Maria	ANA SERVENON.	2-20-08			
Thermo	200020	В	20217	Sierra, Dora	DOYA SEXVENON.				



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Division	Dept.#	Shift	ID	Name	Signature	Date
Thermo	200020	В	20238	Solis, Maria	Maria Salis	
Thermo	200020	В	20719	Vargas, Juan	Luan Jose Tanga	
Thermo	200045	В	20639	Velasquez, Roberto	Porto Velaning	and and the same trans
Thermo	200070	В	20532	Washington, Darnell	Havell bashington	2-20-1

Redigo B. SHINAS

Vasiliy Litak Dunca Trital

Jones Martinez-Aparte Manual Mortin Spande

Clemente Gozman Clement Co

Victor SANCHEZ Mittor-Consor

Martin Villalobo S Martin Villalobo

Carlos Vasques

Maria Contrevas

Mana Spullaria



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Division	Dept.#	Shift	ID	Name	Signature	Date
Thermo	200020	С	20670	Almazan Gloria	Glorin Almazav	2-13-08
Thermo	200020	С	201006	Alvarez, Pascual		
Forming	3535	8	20423 -	A Toming		
Thermo	200020	С	20927	Bostic, Clinton	Clinton Boston	2-280
Thermo	200075	С	20820	Caceres Carlos	CARLOS CINCERES	2/13/68
Thermo	200020	С	20727	Cannela, Gabriel	Habriel Canda	2/17/ng
Thermo	200020	С	20918	Cano, Alma	Anu Carso	
Thermo	200050	С	20900	Chavez, David	2113107	
Thermo	200020	С	20819	Chavez, Melissa	Melissa Chavez	02-14-08
Thermo	200020	С	20972	Felix, Sonia	Febri , Soma	02-26
Thermo	200070	С	20315	Fitts, Kevin	Kenn July	2-14-0
Thermo	200020	С	20984	Fonseca, Jacqueline	Manuta frances	2-14-08
Thermo	200020	С	20444	Garcia, Juan	12 Ca-	
Thermo	200020	С	20894	Gonzalez, Melissa	Melissa Gonzalez	2-14-08
Thermo	200020	С	20936	Groth, Betty	Fach, fore	2.14.08
no	200020	С	20909	Hernandez, Elsa	EASA HERNANDOZZ	7
Thermo	200070		20709	Herrera, Raul	Kan Herren	2/25/0



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Division	Dept.#	Shift	in de la companya de	Name	Signature	Date
Thermo	200020	С	20846	Jasinski, Eric	Evic Mandi	
Thermo	200055	С	20406	Jasinski, Paul	Tem	
Thermo	200020	С	20218	Landa, Guildarda	goldsti dorde 9 ord Linepa	2-28-1
Thermo	200010	С	20637	Linares, Jose	900 Linapa	
Thermo	200020	С	20269	Lockett, Darlene		
Thermo	200010	С	20956	Maldonado, Jose	OK 2/2/108	
Thermo	200020	С	20734	Marquez, Juan Pablo	Juan Maravez-	2.27.02
Thermo	200070	С	20665	Mason, Lindsay	whom wen	2144
Thermo	200050	C	20278	Montoya, Marcelo Q	2/3/07	į
Thermo	200010	C	20205	Morales, Louis	Louis Mondes	2-1709
Thermo	200060	C . j	20886	Nunez, Frank	2/13/07	
Thermo	200010	\$D	20993	Nunez, Nick	Mick Must Polos	
Thermo	200020	C	20142	Ortiz, Emilia	Emilia Oxtiz	2-14-0
Thermo	200020	С	20415	Petty, Jerome	Serome pelles	2-14-08
Thermo	200020	С	20551	Ramirez, Rodolfo	Rodolfo Famiro	02/14/08
10	200010	С	20990	Raygoza, Javier	Lavter Cangara	214/03
Thermo	200020	С	20558	Rodriguez, Ernesto	Punestie Roldmisses	4/1/08



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				February-08		
Division	Dept.#	Shift	ID .	Name	Signature	Date
Thermo	200010	С	20952	Salgado, Santos	Santo-Salgare	2-14-06
Thermo	200055	С	20973	Torres, Iris	Ino t.	
Thermo	200020	C	20133	Valdez, Catalina	Catelin Valobs	2-14-04
Thermo	200020	С	20198	Zamora, Hector	Hector Zamora	
Thermo	200020	C	20405	Zarco, AnaMaria	Guaniara Bar	0 2.14.08
EXT	•		Z077	7Liendo Felix	Fely Lierdo	2/14
EXT	·	0		INDCENCIO RANG	GOZA N. Rong Ba	2-14-08
CAR	2005	QUII	JTER		•	
R	o gul	Li (MERS		
Th-evm	đ		20143	Matson Dale	Olyk- 2	14.08



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Division	Dept.#	Shift	ID.	Name	Signature	Date
Thermo	200020	D	20891	Arroyo, Jennifer	Samba Amoro	a lailas
Thermo	200050	D	20523	Beebe, Grant*	y fr	2/21/02
Thermo	200020	. D	20674	Bernal, Elda	Elda Benzel	
Thermo	200070	D	20902	Blancas, Eduardo		
Thermo	200020	D	20632	Contreras, Maria		
Thermo	200020	D	20997	Delgado, Cruz		
Thermo	200010	D	20300	Felix, Gerardo		
Thermo	200020	D	20322	Flores, Jose	Jose Flores	
Thermo	200020	D	20910	Galindo, Candido	Candido Salindo	
Thermo	200020	D	20742	Galindo, Emilsy	English Salinds	
Thermo	200020	D	20776	Gonzalez, Jose M	SOM YES.	2/20/08
Thermo	200020	D	20282	Guillermo, Maria		
Thermo	200020	D	20933	Hernandez, Joseph		
Thermo	200020	D	20494	Hurtado, Maria	maria Hurtade	
Thermo	200055	D	20757	Lawson. Thomas	Low Lawson	2-21-08
no	200010	D	20777	Liendo, Felix	2/14/108	
Thermo	200010	D	20618	Lopez, Gustavo R	JUSTAUD MODEZ	2-25-5



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				i ebiuaiy-00		
Division	Dept.#	Shift	ID	Name	Signature	Date
Thermo	200020	D	20536	Lopez, Rocio*		
Thermo	200075	D	20586	Mar, Taranjit	Top of the low	2/260
Thermo	200010	D	20971	Mino, Diego	Delate Orlint	, ,
Thermo	200020	D	2996	Morgan, Cheryl	Chelle 10 For	1/21/01
Thermo	200050	D	20989	Nicholson, Bryan	12/14)	2/24/08
Thermo	200020	D	20737	Noriega, Gladys	The De let	3-31-08
Thermo	200020	D	20701	Noriega, Leonel	Les	00101/08
Thermo	200020	D	20744	Pacheco, Lydia	Ivelia Perbera	02 2108
Thermo	200020	D	11054	Rebollar, Jesus	Jesus Valollar	abild)
Thermo	200020	D	21004	Reyes, Mayra	Mayra Roya,	
Thermo	200070	D	20969	Rivera, Alex		
Thermo	200060	D	20248	Rodriguez, Rogelio		
Thermo	200020	D	20412	Rubio Gutierrez, Jorge	Lucia Arraits	
Thermo	200020	D	20892	Salgado, Carmela	Camela Salaada	
Thermo	200020	D	20980	Smith, Jerry	Jenn Smill	
no	200020	D	20568	Soto, Norma	MAYMO SOLO	9-21-1
Thermo	200020	D	20629	Vasquez, Carlos	,	
<u> </u>			•		I am to the first the first the second	7.71.

JOHNW SOTO 2-21-02



D Shift COMPANY SAFETY RULES

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Flexible Films Division • MAP Systems Division • Extrusion & Thermoforming Division • Forming Films Division

				<i></i>			
Division	Dant #	Shift	ID.	Name		Signature	Date
ווטוכועוט	Debr. #	OHHL	עו	nane		Olgitatore	Date
						1 A A.	
1					130	A Section of the sect	. art i
Tis	000040		20402	Villanuava I aranza	3.5		7 7 10
Thermo	200010	יט	20192	Villanueva, Lorenzo	The state of the s		2-21-60
1			1		10 10 10 10 10 10 10 10 10 10 10 10 10 1	Miles, Application, 19, 1964. P. P. M. Harrison, Mr. B. C. S. S. C. S. C	



E Shift COMPANY SAFETY RULES

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				i cordary-oo		
Division	Dept.#	Shift	lD	Name	Signature	Date
Thermo	200040	E	20374	Anguiano, Hugo		
Thermo	200070	E	20679	Barrientos, Aura M	Ama M Barrientos	2-25-0
Thermo	200045	E	20111	Burak, Mike	Il. Burdh	2-18.08
Thermo	200050	E	20214	Carmona, Jose	Soio, Camora	
Thermo	200010	E	20173	Carmona, Margarito	Munish 1	
hermo	200045	E	20988	Conway, John	She Commany	
Thermo	200050	E	20321	Czaja, Jeff	Sick Les Sya	
Thermo	200020	E	20313	Diaz, Lorenzo	Lorinso mos	2250
Thermo	200020	E	20793	Duenas, Salvador	Ves lelt orly taxi	
Thermo	200070	E	20270	Fustuq, Sayed		
Thermo	200055	E	20451	Galban, Mariana	hanf flan	2-21-08
Thermo	200020	Е	20424	Gomez, Jesus	Jans Ons	2-25-08
Thermo	200070	E	20970	Heredia, Maria	Maila Headh	
Thermo	200040	E	20197	Hernandez, Hermilo		
Thermo	200070	E	21003	Lopez, Jose L	Lose d. Lory	2-25-08
.0	200070	E	20408	Lucena, Anthony	Annual section and the second	
Thermo	200070	Ę	20628	Martinez, Roberto	F. B. Ho no Amer	



E Shift **COMPANY SAFETY RULES**

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February-08

	CALL SALVES AND				
Division	Dept.#	Shift	ID	Name	Signature Date
Thermo	200040	E	20182	Martsenyuk, Ruslan	
Thermo	200055	E	20220	Moreno, Miriam	mare min 00-25
Thermo	200040	E	20391	Netsov, Stoycho	
Thermo	200070	E	20281	Pet, Eric	2luc Ros
Thermo	200070	E	20985	Quintana, Hendrick	Hendrick Quintana 2-35-
hermo	200010	E	20227	Ruiz, Ralph	Rulph Ruiz
Thermo	200070	E	20212	Santiago, Luis	Lis 501 (200 240)
Thermo	200020	E	20108	Sysun, Yaroslav	Amster figur 7:78.0
Thermo	200050	E	20187	Szeszycki, Russell	Bersell Charally
Thermo	200020	E	20110	Tizyo, Lyubomir	
Thermo	200055	E	20964	Washington, Reginald	

Thermo Icosa

D

21009 W. VERA KRAPRAYOUN

12/2-



Company Safety Rules

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Flexible Film Extrusion, Printing and Laminating • Rigid Rollstock • Sheet Extrusion and Thermoforming

Division	ID	Dept.#	Shift	Name	Signature∕⊟⊯	Date
Flex	20828	535	Days	Ackley, Eric	Free AllM	1-14-08
Flex	110	550	Office	Adukiewicz, Elaine		
Flex	20557	555	Nights	Alcaraz, Antonio	Cutionia alegron	1-8-09
Flex	21037	520	Nights	Alday, Anastacio	(wastain ()	200
Flex	21090	520	days	Alicea, Juan	Margaret Alleman	1-8-12
Flex	20402	520	Nights	Allende, Ezequiel	Ezequiel Allen	121-804
Flex	20773	510	Nights	Alvarado, Jose	Jose Alvarado	1-9-09
Flex	135	563	Days	Alvarado, Lazaro	Jazano ahrand	4-9-09
Flex	136	530	Days	Alvarado, Timoteo	Tuete dunca	1-6-09
Flex	139	530	Nights	Alvarez, Juan Carlos	Two Code Muse	112.04
Flex	145	510	Days	Anacleto, Juan	AnacletoaUAN	1.08.09
Flex	150	510	Days	Anacleto, Leobardo 🕰	Anacleta Leobardo	1/08/09
Flex	155	530	Days	Anaya Sergio	Sorain Maira	1-14.08
Flex	163	520	Days	Antonio Felix	FELIX / Tutania	ochesta
Flex	20479	530	Nights	Arredondo, Eddie	Eppi, huden	1-12-09
Flex	20633	562	Days	Avila, Marcelo	marello ndille	01-19-89
Flex	21093	815	Office	Aydelotte, David		
rex -	266	530	Nights	Bagga, Kamal K	Yourn's	1-12-03
Flex	300	520	Days	Ballinas, Antonio	Antoni P. Aalla	1/8/09/



Company Safety Rules

Division	ID.	Dept.#	Shift	Name	Signature	Date
Flex	304	550	Office	Balzanto, Patricia		
Flex	20798	563	Days	Barajas, Alberto		
Flex	330	520	Days	Barragan, Rigoberto	Riorberto Barragan	1-14-87
Flex	21124	540	Days	Bastidas, David	1 Al	1-8-59
Flex	20745	590	Days	Bastidas, Lenny		
Flex	21069	550	Days	Batelli, Robert	Robert Battlli	1-9-09
Flex	351	530	Days	Bautista, Jose	Jose BANTISTA	01/09/09
Flex	356	530	Nights	Becker, Robert		1-14-09
Flex	359	560	Nights	Bednarz, Zbigniew	Robert Bushn Zbignes Bednan	1-19-09
Flex	355	721	Office	Belmont, Louis		
Flex	382	812	Office	Bialk, Pamela		
Flex	390	711	Office	Bittenbender, Dianne	Quar Setter of	1-19-09
Flex	386	812	Office	Blair, Julianne		
Flex	20741	550	Nights		Licardo Blanco	1-8-37
Flex	20991	510	Days	Blas-Rivera, Carlos	Carles Blow.	1-9-09
Flex	441	721	Office	Boults, George		
Flex	20638	711	Office	Bozin, Cynthia	an HR2	1-190
,ex	20977	510	Nights	Brown, Melchi	mech Ban	1-5-09
Flex	477	565	Days	Bulock, Christina	Musting Poulous	1-14-09



Company Safety Rules

Division	ID.	Dept.#	Shift	Name	Signature	Date
Flex	20560	530	Days	Bustamante, Pedro		
Flex	500	562	Days	Caballero, Alfonso	Of re- Desiller	1-9,04
Flex	20771	510	Nights	Cabrera, Hector	Alice Harland	1/9/0
Flex	551	510	Days	Campos, Alfonso Jr	MADUSO TAMORESO.	11193-14
Flex	558	530	Nights	Campos, Manuel	mary Conson	1-21-08
Flex	540	530	Days	Carbajal, Alejandro	Alexe	1-14-00
Flex	20823	530	Nights	Carreto, Donaciano	Donavano Carret	- /-8-C
Flex	600	555	Days	Casas, Armando Jr	Armando Casa	
Flex	20881	815	Office	Castro, Alejandro		
Flex	615	535	Nights	Castro, Jose	Ju gu Olu	01-09-0
Flex	20759	818	Office	Caufield, Thomas		
Flex	869	560	Days	Cellar, Peter	Rote Celler	1-12-07
Flex	875	560	Nights	Cesevicius, Jonas	locees Cesuicies	1-19-09
Flex	964	567	Days	Cheperka, Gennell	Gennell Chapaker	1/12/09
Flex	20468	711	Office	Christense, Sheldine	Shille Chi	1-21-09
Flex	985	520	Nights	Cisneros, Bernardo	Cò	1-9-09
Flex	20825	510	Nights	Corona, Francisco	Benerold Consult	1-8-05
.ex	1300	568	Days	Cozza, Thomas		
Flex	925	510	Days	Czertowicz, Wieslaw		



Company Safety Rules

Division)D	Dept.#	Shift	Name	Signature Date	121 121 131 131
Flex	1377	530	Days	De La Torre, Jose	Jose de la John 01-08-0	<u>}</u>
Flex	20359	818	Office	Debortoli, Clara		
Flex	20795	535	Days	Despain, Dave	June Dann 1/14/09	7
Flex	1400	510	Nights	Diaz, Christian	1-1309	
Flex	20967	562	Nights	Diaz, Manuel	marul Tex 018-9	7
Flex	20705	510	Nights	Diaz, Michael	Wheful 1-13-7	
Flex	1430	520	Nights	Diaz, Reynaldo	Regnatobilia 1/81	G.
Flex	1433	530	Nights	Dimalaluan, Arturo	atter Dirake 1/12/	64
Flex	1450	711	Office	Dominguez, Fernanda	Tem 1) Domingues, 1/2/16	<u>N</u>
Flex	1463	550	Days	Doroteo, Engelberto	Doubter Endhate	
Flex	20836	520	Nights	Dub, Richard	Rubind Had 1/9/8	<u> </u>
Flex	21002	510	Nights	Duran-Contreras, Damian	Dumlan C. Duran.	2
Flex	21075	535	Nights	Echavarrias, Anselmo	Ansomo Echquarria 1-14-00	7
Flex	1670	530	Days	Escamilla, Carlos		
Flex	1674	530	Nights	Escobedo Raul	RHUL ESCOPERA 1-13-0	7
Flex	20657	530	Nights	Estrella, Juan	Juan Jordo Estella 1-13-	0
Flex	1704	520	Days	Fabela, Marcelino	Juan Jurado Estella 1-13-0 MARCOLIO FABOLA 1-8-00	7
	1747	510	Days	Fernandez, Bonifacio	Bonifacio FERUNAEZ-1	何
Flex	21082	721	Office	Finnerty,Patrick	that Junit 1/140,	† }



Company Safety Rules

Division	ID	Dept.#	Shift	Name	Signature	Date
Flex	1820	530	Days	Flores, Gabriel	Galner Frages	1-8-09
Flex	1830	520	Days	Flores, Jesus	Jen Tares	1/8/19
Flex	1850	520	Days	Flores, Tiburcio	Libury Flores	1/2/09
Flex	20938	711	Office	Forster, Nancy	Mancy Losta	1/21/09
Flex	1899	712	Office	Gajewski, Michael	7=la/1.	1-16-09
Flex	21123	550	Nights	Galeano, Arnulfo	Anulka Siste	0
Flex	20459	568	Days	Galvez, Francisca	Money Loly Y	
Flex	20397	813	Office	Galvez, Sheyla M	8	
Flex	20647	530	Days	Garcia, Alberto	Aberto Garcia.	114/89
Flex	1875	555	Nights	Garcia, Jose	Jane Yament	1-8-9
Flex	20535	562	Nights	Garcia, Maria T.*	Maria & Garcia	
Flex	1905	530	Days	Garcia, Santiago	Vations Davie	1-9-09
Flex	21036	520	Nights	Garcia, Lauro	lauro Farso	1-8-9
Flex	20654	565	Days	Georgelos, Paul	Pal Ster-	1-22-09
Flex	20602	520	Days	Gerardo, Osvaldo	O. GERERO	There was a second
Flex	1925	511	Nights	Godinez, Isac	TENE GODINEZ	149/09
Flex	1914	815	Office	Goncher, Dennis		
lex	1617	560	Days	Gonzales, Rene	Reve Gam	1112104
Flex	20928	550	Days	Gonzalez, Alejandro	He and a Consule	1800



Company Safety Rules

Divisio	n D	Dept.#	Shift	Name	Signature	Date
Flex	20090	566	Nights	Gonzalez, Anayely	Anayoly Gonzalez	01/9/19
Flex	1580	590	Days	Gonzalez, Antonio	,	
Flex	1575	510	Nights	Gonzalez, Ariel	oul gr	1/2/69
Flex	1570	560	Days	Gonzalez, Armando	Anundo Gyldes.	1/14/09
Flex	1582	510	Nights	Gonzalez, Carlos	Carlo Parking	1-7.04
Flex	20728	530	Days	Gonzalez, Norberto	Misello Continer	1809
Flex	21023	520	Nights	Graham, Oran	0,31	1-9-09
l Flex	1936	530	Days	Grzeca, Dale	Dale Jana	1-14-00
Flex	21081	712	Office	Guerrero, Claudia	Mari Hansan	1/16-09
Flex	1924	530	Nights	Guzik, Pawell	/ 00	***************************************
Flex	1930	511	Days	Hansen, Wayne	Wayne Hausen	1-8-69
Flex	20706	535	Days	Heredia, Antonio	Astonie Heelen	1-19-09
Flex	20617	535	Days	Heredia, Ramon	Pranios Heredia	1-2-09
Flex	21128	510	Nights	Hernandez, Francisco	HERNANDEZ, FRANCISCO	1-8-09
Flex	20712	530	Nights	Hernandez Iban	JBan Heinandez	1-12-07
Flex	2002	530	Days	Hernandez, Vicente	VIUCEL HERMAN	1/14/09
Flex	1953	530	Days	Hernandez, Jr. Angel	Augel Hernander	1/8/09
iex	2011	520	Days	Herrera, Ramon	RAMON HERREKA	1.809
Flex	20929	550	Days	Herrera, Salvador	Salvador Herrere	1-8-09



Company Safety Rules

Division	ID	Dept.#	Shift	Name	Signature	Date
Flex	20122	711	Days	Herzog, Peggy		
Flex	2030	590	Office	Hirst, James		
Flex	20882	565	Days	Hryhorasz, Natalia	W. Hyliorass	9/12/03
Flex	2105	530	Days	Hurtado, Luis	Lux Hustoso	01/14/69
Flex	2130	535	Nights	Ibarra, Francisco	Francis Ibarra	01/09/09
Flex	20845	520	Days	Ibarra, Leonardo	Leonerdo ellogra	0/04/07
Flex	20867	550	Nights	James, Willie	while: Vien	1/24/04
) _{Flex}	20906	530	Nights	Jimenez, Luis	/vistimenec	1/1/1/09
Flex	20769	520	Nights	Jolly, John	ad long	1-9-07
Flex	3635	818	Office	Jordahl, Lori	7	
Flex	2225	520	Nights	Juarez, Bacilio	Boatis Juny	1-9-09
	20339	560		Kazmierczak, Krzysztof	Marin Mar	1-21-07
Flex	1		Nights		a K	1/22/29
Flex	20572	565	Days	Kennedy, James		1/-70/
Flex	2303	550	Office	Kim, Mi Young Cha	1)055	14/09
Flex	2310	510	Days	King, Robert	De la la la	
Flex	20898	555	Days	Kudo, Danel	Bandwy	1/12/09
Flex	20326	535	Days	Lajdorf, Przemyslaw	Charles and a second	Mula
iex	2510	712	Office	Lawrence, Gary	Bacilia Lotyge	1/14/09
Flex	20983	550	Nights	Lechuga, Bacilio	Bacilio Jeduga	11-15-09



Company Safety Rules

Division	D and	Dept.#	Shift	Name	Signature	Date
Flex	2610	555	Days	Lepe, Jose	Jose Luis Lepe	1/8/09
Flex	2635	530	Days	Lepe, Rogelio	ROGELIO LEPE	01-08-0
Flex	11042	566	Days	Lezama, Maria	Maria Lezama	1-9-0
Flex	20994	815	Office	Li Shunhai		
Flex	21139	530	Nights	Llopi	Dapliz Javier	1-12-09
Flex	2750	565	Days	Lobo, Leticia	HADYEU	
Flex	2763	555	Nights	Lockett, Wayne	Wonedogeo	1-15-09
Flex	20353	535	Days	Lopez, Agustin	Agusta Sagar	01-08-0
Flex	2835	510	Nights	Lopez, Alberto	Soph Aberto Topy	0428/29
Flex	2878	567	Days	Lopez, Gerardo	my frank	0/114/04
Flex	2885	510	Days	Lopez, Isaias	Leeas Jako	01-0909
Flex	20865	510	Nights	Lopez, Ricardo	John Renx	
Flex	2950	535	Days	Lovett, Michael	Wichael Fort	1-12-09
Flex	20781	510	Nights	Macias, Celino	Como Hacian	n1/259
Flex	2975	540	Days	Madrigal, Antonio	antonio Medrigal	1-8-09
Flex	3008	510	Nights	Mahal, Tej	HA M	114-69
Flex	3006	721	Office	Mahr, John		
ıex	3028	560	Days	Mangat, Kanwaljit		
Flex	3033	723	Office	Maniola, Mary		



Company Safety Rules

Division	ID	Dept.#	Shift	Name	Signature Di	ate
Flex	3064	562	Nights	Martinez, Humberto	Heurs mich 1/8	319
Flex	3084	562	Days	Martinez, Miguel	anguel morture 1)	18/81
Flex	20500	566	Days	Mc Gee, Kevin	62-712 1-9	-09
Flex	20467	711	Office	MC Nutt, Shirley		
Flex	3170	590	Days	Mendez, Benjamin	Buluic Much 1/8	109
Flex	3174	550	Days	Mendez, Jesus	Jesus Monden 118	3 09
Flex	3180	511	Days	Mendoza, Esau	Esan Mendoza //	4/09
Flex	3192	511	Nights	Mendoza, Mario	Marcio Merdina de	14/09
Flex	21035	550	Days	Mendoza, Sherryl		
Flex	3325	723	Office	Mento, Debra		
Flex	20414	721	Office	Miller, Michael	·	
Flex	3500	565	Days	Mohiuddin, Azam	beneficial de 11	1200)
Flex	3022	510	Days	Mondragon, Guillermo	G. Mondragan 1-,	12-08
Flex	3405	511	Days	Montenegro, Paul	Paul Montenegro -8	3-09
Flex	3408	511	Days	Montoya, Leobardo	L=OBARA MANER 1-	<u> 2</u> _05
Flex	3414	530	Nights	Morales, Francisco	Francisco Norales a-	12-0
Flex	3413	510	Days	Morales, Jose	-lose Marales of	29-ZF
,ex	20840	530	Days	Morales, Rafael	Rafael marales al	[2/g]
Flex	3415	510	Days	Moran, Jose	Lose meren 1-9	9-09



Company Safety Rules

Division	lD .	Dept.#	Shift	Name	Signature	Date
Flex	3421	510	Days	Moran, Jose D	Mari namora	01-03-c7
Flex	20858	510	Days	Morillo, Segundo V.		0/-05-
Flex	3561	565	Nights	Muthalaly, Alexander	Alexan Mately	01-0 3
Flex	3551	562	Nights	Napolez, Miguel	mu le untrale	1.8.59
					Constitution on the	1-21-08
Flex	20948	530	Days	Nevarez, Samuel	A land of the land	
Flex	3560	560	Days	Nichols, Richard	A support of the supp	1-14-59
Flex	20824	510	Nights	Nunez, Oscar		
Flex	3573	565	Days	Ocon, Lucia	Ducathon	,
Flex	3569	530	Days	Ocon, Oscar	On Cen	1/14/09
Flex	3581	535	Nights	Orozco, Juan	1/100 d. Noveco	1/12/09
Flex	3604	721	Office	Pacyniak, Eric		1/4/09
Flex	3610	555	Days	Pahua, Jose	TOSE 6 DATIVA	1-8-9
Flex	3613	560	Days	Pala, Jan	yew Dula	1/14/09
Flex	3612	530	Nights	Palacios, Guillermo	Cullermo Palasios	1-9-09
					J. Palel	
Flex	3630	555	Days	Patel, Jitendrakumar	J. Caro	1-08-09
Flex	20767	535	Days	Patel, Paresh) John Control of the	18.9
Flex	21126	566	Days	Patel, Renu	Leweld	01-08-09
., ،ex	3650	520	Days	Pelayo, Jose L	Jose of Allow	1-8-04
Flex	3656	510	Days	Pelayo, Ruben	Ruhan Relano	18.09



Company Safety Rules

Division	d de la company	Dept.#	Shift	Name	Signature	Date
Flex	3670	530	Days	Pena, Conrado	= OpAndo PENA	1-8-09
Flex	20866	530	Days	Pena, Fernando	Fernando Tene	1/12/09
Flex	3677	818	Office	Pepsnik, Kathleen		
Flex	20484	555	Nights	Perez. Fernando	Lamond Pets	
Flex	3707	555	Days	Perez, Manuel	Monred Pour	
Flex	3710	530	Days	Perez, Nolberto	malherto pones	1-14-0
Flex	3712	520	Nights	Perez, Raudel	RANDEL-PETEZ	1-15-0
) _{Flex}	3713	530	Nights	Perez, Raudel Jr.	Roudal Pasas SZ.	L15-09
Flex	3730	510	Days	Peterson, Cass M	Carletin	Jam Kang Saif
Flex	21121	563	Days	Pfortmiller, Mark	m Jea Portrull	1/9-0
Flex	1405	711	Office	Pope, Kathleen	Hackyoon	1/19/09
Flex	3760	721	Office	Prescott, James	Accept to	
Flex	20723	530	Nights	Preston, Alonzo	Alonzo hesta	1/4/09
Flex	20333	535	Days	Proa, Jose	TOSE / PYOG	1/12/09
Flex	3771	510	Nights	Ramirez, Armando	Armando lamirel	1/3/09
Flex	20818	520	Days	Ramirez, Hector	Hector Romines	1.9.19
Flex	3779	510	Days	Ramirez, Juan	JUAN BANDEZ	1-12-09
ex	20464	550	Days	Reyes, Cleofas	a Checker Kes	f.
Flex	21012	510	Days	Reyes, Rogelio	Kordina B	1-3-9



Company Safety Rules

Division	lD .	Dept.#	Shift	Name	Signature	Date =
Flex	3825	818	Office	Rickey, Dale	~	
Flex	3850	814	Office	Rieder, Tom		
Flex	21138	530	Nights	Rivera, Leopoldo	LipBlo Puesa	01- 14-0
Flex	20614	711	Office	Robertson, Lilia	Lui	1/19/24
Flex	20755	520	Days	Rodriguez, Alexis	Alexis Rodriguez	01/4/09
Flex	21120	511	Nights Days	Rodriguez, Angel	angel advance	
Flex	3879	530	Nights	Rodriguez, Fernando	FERMINDS ROOKING	
Flex	20615	590	Days	Rodriguez Joe A.		
Flex	20809	520	Days	Rodriguez, Jorge	Rodslavez Josoe	1/8/9
Flex	20979	550	Nights	Rodriguez, Juan	13/3	1-8-09
Flex	3875	560	Days	Rodriguez, Marc	MARCA Radicine	1-21-09
Flex	21140	530	Nights	Rojas, Alberto	AIRTE CROSS	1-15-09
Flex	20848	535	Nights	Roski, Ronald	Pinsala Raski	1/4/09
1		520	Nights	Ruiz, Juan	Aug Prize	1-8-18
Flex	20707	510	Days	Ruiz, Octavio	Octavio leis	***************************************
Flex	3971		Office	Ruppert, James		
Flex	3950	812		Sada, Sandra	Jenous Jada	1/14/09
Flex	20946	565	Days	Saisnith, Sang	Carrie of the	
Flex	3988 4002	535 520	Days Nights	Salazar, Jose	Or an Internal Contract	1/07/27



Company Safety Rules

Division	10	Dept.#	Shift	Name -	Signature	Date
Flex	20553	530	Nights	Salazar, Jose M	year u show !	-12-03
Flex	4010	520	Days	Salvarrey, Enrique	Enna Lahrand	114/09
Flex	21119	712	Days	Sam, Quoc		1/14/09
Flex	3990	555	Days	Samayoa, Alexander		
Flex	4039	510	Days	Sanchez, Martin	mortin & rush	18/9
Flex	4060	560	Nights	Sanchez, Roberto	Roberto Sanchez	1/21/9
Flex	20689	562	Days	Sanchez, Rosa	Bosa sanchez	
Flex	20908	550	Nights	Sanchez, William	William a homony	1-8-09
Flex	4105	819	Office	Sanfilippo, James		
Flex	4100	819	Office	Sanfilippo, Jasper		
Flex	10019	100100	Office	Sanfilipo, John		
Flex	21016	819	Office	Sanfilippo, Jasper Jr		
Flex	4115	510	Days	Santana, Jose	And I can be seen and	15.8
Flex	4123	530	Days	Santiago, Gerardo	Gerardo M. Santiago 1	-08.09
Flex	4148	566	Days	Saucedo, Jaime	THE CONTRACTOR OF THE PROPERTY	1/8/09
Flex	20364	818	Office	Saucedo, Maria	M/Du lo	-8-09
Flex	21029	530	Nights	Saucedo, Rene	Roma Durando	1/11/09
ех	21007	721	Office	Schultz, Theresa	Unoreas Chill	2/14/09
Flex	4156	530	Nights	Schwarz, Mark	Month School	1-12-7



Company Safety Rules

Division	ID.	Dept.#	Shift	Name	Signature	Date
Flex	20713	711	Office	Seeck Jeffrey	21hu X-b	1-21-0
Flex	4185	520	Days	Serrato, Jesus A	Jesus A serratio	1.120
Flex	20838	815	Office	Sheehan, Dennis	Security 1	
Flex	4250	721	Office	Sinitean, John		
Flex	4165	565	Office	Skaggs, Jeanne		
Flex	20980	510	Days	Smith, Jerry	Jerry South	1-8-09
Flex	4325	711	Office	Smith, Pamela	A	
Flex	21005	550	Days	Solis, Carlos	Chalos Jolis	1-21-09
Flex	10022	565	Days	Soria, Francisco		·
Flex	20962	520	Nights	Sosa, Rafael	Cafey Sassa	
Flex	4275	520	Days	Soto, Aaron	Daniel Girlo	
Flex	20396	814	Office	Soulaka, Hanan		
Flex	4315	565	Days	Speer, Roy	Re Frankisma	1-9-0
Flex	4350	814	Office	Sullivan, Karen	e e	
Flex	4370	813	Office	Szrajer, Angela		
Flex	20878	510	Nights	Tamez, Guillermo	6 ullermol	1-9-09
Flex	21022	813	Office	Tanielian, Rosa	, r	
- _E (ex	20430	530	Days	Tejada, Ceferino	CeferiNo Telao	7
Flex	20590	555	Days	Tello, Elder	Ceferino /eigo.	1-8-09



Company Safety Rules

Division		Dept. #	Shift	Name	Signature	Date
Flex	20857	520	Nights	Tercero, Jorge	Gone utiron	
Flex	20521	520	Days	Thurman, Lamar	Samor Shumen	1/14/09
Flex	4488	712	Office	Tinerella, Jefferey	Offen Jene Oa	1/14/09
Flex	4505	520	Days	Torres, Angel	med fand.	
Flex	20761	530	Days	Torres, Jesus	100	1-44
Flex	20945	535	Days	Torres, Jose	Ve 1 pers	1-2-0)
Flex	21021	520	Days	Torres, Jose A	CEARS.	1-8-09
) Flex	4523	712	Office	Trollen, James	a 1	
Flex	20351	560	Nights	Trot, Sergey	Mila	1-2.09
Flex	20849	520	Nights	Uribe, Ramon	Relie wa	9/8/9
Flex	4570	520	Nights	Uribe, Silverio	Silin Harle	1-8-0
Flex	4606	560	Days	Vaisvila, Susan	Swankush	
Flex	1901	565	Office	Valintis, Bianca	Pinna Valuidis	1/14/09
Flex	4617	550	Days	Valle, Jose	Seso Calon INILLE	1/21/19
Flex	4613	510	Days	Valle-Acosta, Artemio	Maria mila	
Flex	20992	510	Days	Vasquez, Claudia	Vasacez Clauta	Jan/8/08
Flex	20791	520	Nights	Vega, Gonzalo	Land Voga	1-409
iex	20684	818	Office	Veldman, Bruce		,
Flex	21116	530	Nights	Villegas, Esteban	Esthe Villyer	44/09



Company Safety Rules

Division	(Ol	Dept.#	Shift	Name	Signature	Date
Flex	4665	711	Office	Vitols, Linda	Lindo Vitalo	1/21/09
Flex	4683	711	Office	Wallek, William	WMM	1/19/09
Flex	21024	530	Nights	Washington, Larry	Samuel Late	
Flex	20964	566	Nights	Washington, Reginald	De intelliget To	1-12-09
Flex	4700	818	Office	Wedoff, Thomas	Crepan or Cognizer to	
Flex	20483	813	Office	Wesoloski, Debbie		
Flex	20463	567			Littles	1-9-09
\			Nights	Wheltle, John	<i></i>	
/ Flex	4701	812	Office	White, Robert	1	1/1/6
Flex	20547	712	Office	Willens, Lisabeth	helichieles	1/0/0
Flex	4800	711	Office	Williams, Eileen		
Flex	5020	565	Days	Wyslotsky, Bohdan		
Flex	20982	530	Days	Zarco, Aristeo	Juster Juso	1-8-09
Flex	21146		mgh+s	Ostatoro, Ferrando	Jew old flato	1-15-09
				10000		
				,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		
<u></u>						



Forming Films Division

Company Safety Rules

Division	and de	Dept.#	Shift	Name	Signature Signature	Date
Forming	20423	3535	Days	Avila, Benjamin	Ben	1-14-0
Forming	20592	3535	Day Nights	Benitez, Juan	JUAN Benifer	1 16-60
Forming	20593	3535	Nights	Cabral, Reynaldo	Daywood Carod	1909
Forming	20963	3535	Nights	Delgado, Alvarez Trinidad	Trinided Dergado	1.12.09
Forming	20959	3555	Days	Duran, Albino	Albero Garcia	
Forming	1753	3516	Office	Fink, Bonnie	· · · · · · · · · · · · · · · · · · ·	
Forming	20385	3536	Days	Fitak, Vasiliy	Hospic Chine	
orming	1854	- 3516	— Office —	Forowycz, Roman-		
Forming	20421	3711	Days	Lindgren, Ellen	EUR LABO	
Forming	2960	3530	Days	Macias, Jose	Junger	1-9.07
Forming	20987	3530	Days	Martinez-Aponte, Manuel	Mary Martines Marke	1-12-69
Forming	20583	- 35900	Office	Montefusco, Pat		
Forming	3555	3536	Day Nights	Nesesyuk, Aleksandr	1/ecf/le	1-8-09
Forming	3755	3536	Days	Popovich, Igor	TOOR Poporich	1-8-09
Forming	20653	3535N	Nights	Sanchez, David	David Samo	1-08-29
Forming	20623	3535	Days	Sanchez, Victor	Miller Conche	1-1909
Forming	20624	3535	Days	Torres, Hugo	Huge toner	1-8-09
ming	20625	3535	Days	Torres, Jorge		
Forming	20661	3535	Nights	Vargas, Joan	for that	1-12-09



Forming Films Division

Company Safety Rules

1950 Pratt Boulevard • Elk Grove Village, IL 60007 • Phone 847-439-8570 • Fax 847-439-8589 • www.clearlam.com

Flexible Film Extrusion, Printing and Laminating • Rigid Rollstock • Sheet Extrusion and Thermoforming

Division				Name		ignature	di sing 840 . Data
Division	שו	_∪ерт. #	Smr	Name		(Glicifule	Date
Forming	20698	3535	Nights	Villalobos, Martin	Martin	Villalobos	

24/18 P.



Company Safety Rules

Division	amenang kasa Sasah O lema	Dept.#	Shift	Name	Signature	Date
Thermo	21045	200020	В	Aguila, Maria	Maxia Agulla	
Thermo	20157	200045	В	Alferez, Jose	Soc A. All-	1-21-07
Thermo	20305	200045	A	Alferez, Marco	Atta all	1-12 0X
Thermo	20670	200020	С	Almazan Gloria	Almazan Blosin	1-12-09
Thermo	21014	200020	D	Aponte, Aurelia	angelia aleman	1-14-09
Thermo	20667	200020	A	Alvarez, Rudy	12/04 AWAREZ	1-19-07
Thermo	21118	200020	D	An, Aejon	Min of	da flyter of
Thermo	20374	200040	E	Anguiano, Hugo	Muno Amisan	1-16-0
Thermo	21079	200050	D	Aranda, Ruben	Ruben Acandon	1-12-09
Thermo	20891	200020	D	Arroyo, Jennifer	The state of the s	
Thermo	20529	200055	В	Barajas, Ylda*	Bourses Ylda	0-21-09
Thermo	20213	200020	A	Barrera, Alicia	Week Bornes	
Thermo	20679	200070	В	Barrientos, Aura M	Aug Barrente	
Thermo	21099	200055	В	Baugher, Hilda (Helda Bours	1/31/09
Thermo	20422	200020	A	Becerra, Marcela	Marcela Bacerra	1-190
Thermo	21052	200055	Thermo Office	Beezley, Carol	101600	
Thermo	21053	200100	Thermo Office	Beezley, Card		
armo	20674	200020	D	Bernal, Elda		
Thermo	20074	200020	A	Bernal, Miguel	meaul Banal	



Company Safety Rules

Division	e da ID see	Dept.#	Shift	Name	Signature	Date
Thermo	20788	200010	А	Blanco, Rogelio	Rogeld Plond	01-19-17
Thermo	20209	200070	Α	Bragg, Alvin	A Bu	1-49-08
Thermo	20111	200045	В	Burak, Mike	M. Burak	1-22 08
Thermo	20277	200050	А	Caballero, Arturo	Acturo Caballes	1/19/5/
Thermo	21144	200020	O	Caballero, Donna	Donna L Caballer o	d-12-07
Thermo	21145	200020	C	Candelaria, Daisy	Maisur andelano	01-12-0
Thermo	20727	200020	С	Cannela, Gabriel	Gabriel ranela	01/12/0
Thermo	20918	200020	С	Cano, Alma	Cana Cabura	1-12-0
Thermo	20214	200050	E	Carmona, Jose	Lå amon.	1.22-0
Thermo	20173	200010	В	Carmona, Margarito	March	
Thermo	20748	200070	С	Casiano, Miguel	MIGUEL A. CASIANO	1-12-09
Thermo	21087	200020	A	Casiano, Israel	Tsrael C. Martell	1-17-18
Thermo	21044	200020	C	Castillo, Gilbert	Gilbert Gestillo	1-1209
Thermo	20387	200060	A	Chapman, Scott A	Scot A In	1-19-09
Thermo	21073	200020	В	Chavez, Luz Maria	202 Manmohasz	
Thermo	20819	200020	С	Chavez, Melissa	Meissa Chavez	01_12.0F
Thermo	20632	200020	А	Contreras, Maria	Mario Contraras	1/10/09
_ ∋rmo	20172	200060	Thermo Office	Curtis, Brodie	Bushi Lent	
Thermo	20321	200050		Czaja, Jeff	TESTICIAN	1/21/07



Company Safety Rules

	Division	ID	Dept.#	Shift	Name	Signature	Date	
	Thermo	20178	200100	Thermo Office	D'Andrea, Carol			
	Thermo	20349	200045	А	Davis, Larry D	nam 10	1/19/09	
	Thermo	20997	200020	D	Delgado, Cruz	Crux Deligado		
	Thermo	11065	200020	А	Delgado, Rodrigo	Rodrigo Desado	1-14-09	
	Thermo	21038	200045	E	Denda, Milan	Ililan Douds	1-16-09	J
+	Thermo	20863	200020	В	Diaz, Daniel	*/		
	Thermo	20766	200020	А	Diaz, Elizabeth	Elinabeth Jun	Jan Jengton Co.	area Target
]	Thermo	20313	200020	E	Diaz, Lorenzo	LOGRENZODIAZ	1-16-09	
	Thermo	20162	200100	Thermo Office	Drozek, Mike			
	Thermo	21057	200070	D	Echols, Arael	and Echols	1-21-09	ţ
	Thermo	20965	200020	В	Elizondo, Laura	Laura Flizondo	1-21-5	F. Commercial Commerci
	Thermo	21137	200045	В	Espinosa, Antonio	Contra Ekinosa	1-21-09	ı
	Thermo	1713	200100	Thermo Office	Farrell, Margarita	Margarita Farrel	1-16-09	
	Thermo	20311	200020	А	Favela, Maria	mario Talula		
	Thermo	20972	200020	С	Felix, Sonia	Telix Sonia	1-15-08	1
	Thermo	20288	200040	E	Filimonovic, Milan	M. Tilensmeric	1-16-09	
	Thermo	20315	200070	С	Fitts, Kevin	Keun Jeff	,	
	ermo	20451	200055	E	Galban, Mariana	manno & pers	1-16-09	
	Thermo	20742	200020	D	Galindo, Emilsy	Emily Halinka	1-12-09	



Company Safety Rules

	Division	ID	Dept.#	Shift	Name	Signature	Date
	Thermo	20444	200020	С	Garcia, Juan	A second	1-0-9
A	Thermo	21010	200040	Ш	Gnatyuk, Michael		
	Thermo	21147	200045	E	Goldberg, Dan	De Helbrey	1-18-09
	Thermo	20116	200040	Thermo Office	Golota, George	0	
	Thermo	20538	200020	В	Gomez, Maria Del C.*	Marie del Ca Homes	01.16.09
	Thermo	20776	200020	D	Gonzalez, Jose M	blushos	1-14-09
	Thermo	20894	200020	С	Gonzalez, Melissa	melissa Gonzales	1-12-09
	Thermo	21103	200010	A	Gonzalez, Raul	P. D. Gan &	1-19-2)
	Thermo	20890	200020	В	Gonzalez, Siomara	Sibnora Gonzalez	
	Thermo	20417	200075	Α	Guerrero, Francisco	Trisch M	
	Thermo	20282	200020	D	Guillermo, Maria	Hara Grillerna	1-14-07.
	Thermo	11056	200020	А	Guiterrez, Salomon	Darama Settieres	1/19/09
	Thermo	11053	200045	В	Gutierrez, Jorge	Joek Catherne 3	01/16/09
	Thermo	21056	200020	А	Gutierrez, Vanessa	Youl About	01/19/09
	Thermo	21033	200020	С	Guzman, Jose T	Jose T. Garman	1-12-09
	Thermo	20286	200020	A	Hamilton, Evette	Evette Aprillon	1-19-39
	Thermo	20581	200070	А	Henderson, Kenneth	Kenneth Handuller	1-95
	±rmo	21114	200010	D	Hernandez, Daniel	forget to Sign	1/14/09
	Thermo	20416	200010	В	Hernandez, Elias	Elias SHR	



Company Safety Rules

Division	ID	Dept.#	Shift	Name	Signature	Date
Thermo	20197	200040	E	Hernandez, Hermilo	Harnelo Horinande	01/16/09
Thermo	20301	200010	В	Herrera, Gustavo	Gustaux Herren	1/21/09
Thermo	20271	200010	A	Herrera, Manuel	Mountes	1-19-09
Thermo	21064	200055	С	Herrera, Natividad	Jahn.	1/12/09
Thermo	20709	200070	D	Herrera, Raul	Kou Herra	1195
Thermo	20494	200020	D	Hurtado, Maria	maria & Restado	1-14-09
Thermo	21115	200020	D	Im, Chung	The second secon	1-14-03
Thermo	20978	200075	С	Jimenez, Ricardo	Turnel James	01/12/04
Thermo	21040	200020	D	Kraprayoon, Arada	Lande Kropnayoor	01/18/09
Thermo	21015	200100	Thermo Office	Kumar, Himanshu		
Thermo	20357	200100	Thermo Office	LaFaver, Ann Marie		
Thermo	20218	200020	С	Landa, Guildarda	aildada landa	1/12/09
Thermo	21032	200020	С	Landa, Leticia	Lamba Sotrain	1/2/09
Thermo	20789	200100	Thermo Office	Lauraitis, Barbara	0 4 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	
Thermo	20735	200100	Thermo Office	Lech, Berverly		
Thermo	20268	200020	В	Lepe, Blanca	& Blanco Lepe	1-21-09
Thermo	20777	200010	С	Liendo, Felix	Fly wo	01/12/2
t armo	20637	200010	С	Linares, Jose	god Airon	ilalog
Thermo	20388	200055	Thermo Office	Lloyd, Deborah	Deborah Glound	1/16/09



Company Safety Rules

Division	ID .	Dept.#	Shift	Name	Signature	Date
Thermo	20269	200020	С	Lockett, Darlene	Donalane (ce fresh	1/12/09
Thermo	21149	200020	С	Lopez, Joel	Toel Lopez	
Thermo	20536	200020	D	Lopez, Rocio*		01-13-6
Thermo	20408	200070	В	Lucena, Anthony	Inthour Fincans	1-21-09
Thermo	20868	200020	А	Luis, Carlos	Carla Das	
Thermo	20819	200010	A	Mancila, Cirillo	Civilo Mance	
Thermo	20194	200100	Thermo Office	Maniak, Maria		786 y
Thermo	20734	200020	C	Marquez, Juan Pablo	Juan Marquez	1-12-9
Thermo	20569	200020	В	Martinez, Delores	DO16 RESIDENTE	
Thermo	20628	200070	E	Martinez, Roberto	The same of the sa	man of many many
Thermo	20182	200040	E	Martsenyuk, Ruslan	A. Merry	1.1609
Thermo	20665	200070	С	Mason, Lindsay	Long Man 1-	1 de la companya della companya della companya de la companya della companya dell
Thermo	21112	200010	В	Mata, Armando	Preptiesian	1/21/9
Thermo	20743	200050	А	Matson, Dale	DIM /	1-19
Thermo	21107	200060	D	Mckay,David	1/1/11/20	1/12/09
Thermo	20123	200010	В	Mendoza, Reynaldo	Alexander in	The state of the s
Thermo	20278	200050	С	Montoya, Marcelo Q	Mando Martin A	1/12/09
-, armo	20453	200020	А	Mora, Juana	Arma Maria	A1-19-29
Thermo	20205	200010	С	Morales, Louis	Luis Barrelle	1726



Company Safety Rules

Division	ID	Dept.#	Shift	Name	Signature	Date
Thermo	20911	200055	В	Morales, Maria	Maria Mondes	01/21/09
 Thermo	20477	200010	В	Morales, Pablo		
Thermo	20889	200020	Α	Morales, Veronica	1 Over Con Court	01/19/08
Thermo	20236	200010	Α	Moreno, Abacu	afan aroon	
Thermo	20220	200055	E	Moreno, Miriam	moran maini	1-14-09
Thermo	2996	200020	D	Morgan, Cheryl	Orend MOROLD	11400
Thermo	20264	200100	Thermo Office	Negrete, Mary		:
) Thermo	20391	200040	Е	Netsov, Stoycho	Arthur.	01/16/09
Thermo	20989	200050	D	Nicholson, Bryan	Both	1-1400
Thermo	21055	200020	Α	Nieves, Maribell	~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~	1-19-0
Thermo	21008	200070	E	Nieves, Oscar	Oun niece	1.15.9
Thermo	20737	200020	D	Noriega, Gladys	July D	1-14-09
Thermo	20701	200020	D	Noriega, Leonel	122	
Thermo	21074	200020	В	Noyola, Veronica	VERENIE & Noyola	
Thermo	20678	200020	В	O valle, Patricia	Cation Quelle	1-21-9
Thermo	20400	200075	В	Okulik, Konstantin	tom	1-21-2009
Thermo	20142	200020	С	Ortiz, Emilia	Emilia (htiz	1-12-09
 .ermo	21086	200020	D	Ortiz, Juan Jose	Juan J DETTES	
Thermo	20794	200020	А	Ortiz, Roberto	forget to Sign	1/9/09





Company Safety Rules

Division	ID	Dept.#	Shift	Name	Signature	Date
Thermo	20534	200020	Α	Oviedo, Ana*	Awa Opuils	1-19-09
Thermo	20323	200100	Thermo Office	Palmer, Michael		
Thermo	20438	200020	А	Partida, Raquel	Raquel Partida	1-19-09
Thermo	20693	200050	В	Patel, Ishwar	and the same of th	1-21-00
Thermo	21136	200045	А	Pedroza, Walter	Wather with	1.19= 6
Thermo	20200	200010	Α	Perez, Javier	Device tere	
Thermo	20281	200070	Ш	Pet, Eric	ERC?	
Thermo	21143	200020	В	Picazo, Javier	How Term	131
Thermo	21125	200045	В	Piper, Jody	Jag.	1/16/09
Thermo	21113	200070	E	Posley, Lemuel	Lemis Poster	1/16/09
Thermo	20551	200020	C	Ramirez, Rodolfo	Redolla Samure 2	1/12/09
Thermo	20204	200020	В	Ramos, Octavio	E Thomas	Ihila
Thermo	20466	200020	A	Raya, Isela*	Lacla Colle	
Thermo	20990	200010	С	Raygoza, Javier	Jove Mayron	1-1409
Thermo	20940	200010	С	Raygoza, Inocencio	D. D. Marger	1-12-09
Thermo	11054	200020	D	Rebollar, Jesus	Rebollar Jesus	
Thermo	20314	200020	B	Rios, Maria	MARIA RIOS	
,ermo	21096	200010	D	Rios, Felix	Felix RV	1-14-09
Thermo	21034	200020	D	Rivera, Alfredo	alvedo Rucera.	



Company Safety Rules

	Division	ID	Dept.#	Shift	Name	Signature	Date	
	Thermo	21017	200020	С	Rivera, Marlyn	matten Ricona	1/12/09	
ota	Thermo	21077	200045	E	Rodriguez, Arturo	<i>''</i> // <i>'</i>		
	Thermo	20558	200020	С	Rodriguez, Ernesto	Rol		
	Thermo	21109	200045	С	Rodriguez, Juan		01/140	q
	Thermo	20248	200060	С	Rodriguez, Rogelio	Josh be-	1/12/09	
*	Thermo	20951	200010	В	Rojas, Flavio			
	Thermo	20921	200020	А	Roldan, Alma	Alma Ddia Roldan	1/19/0	
X .	Thermo	21142	200070	А	Romero, Cesar		. *	
A	Thermo	21088	200020	С	Rosas, Onis			
	Thermo	20404	200020	В	Ruiz, Maria	Lois to to Sign	1/8/09	
	Thermo	11043	200020	А	Salas, Gregoria	Gregoria Salar	1-19-09	1
	Thermo	21041	200055	А	Saldierna, Marcela	March Soldier	1-19-0	9
	Thermo	20892	200020	D	Salgado, Carmela	Camela Salgado		
	Thermo	20428	200020	А	Salgado, Joaquin	Doogin Salsado	1120	C.
	Thermo	20952	200010	С	Salgado, Santos	Sitter S.	1/12/09	
4	Thermo	20607	200045	А	Salinas Rodrigo-Baust	d di		
	Thermo	21042	200020	А	Sanchez, Eric	Elli	1/19/09	Train Control
	, .ermo	21046	200020	В	Sandoval, Gabriel	GABRIEL 5		
	Thermo	21141	200020	С	Santiago, Eduardo	TOURDO SAISTINGO	()(2)09	



Company Safety Rules

	Division	ID	Dept.#	Shift	Name	Signature	Date	
	Thermo	20212	200070	E	Santiago, Luis	Lvis Sandiaco	1/22/0	ç
	Thermo	21025	200020	В	Santoyo, Alejandro	Mercedal Dantaus	1-21-09	
	Thermo	21104	200020	В	Saucedo, Flavio	Michigan		
4	Thermo	21054	200020	D	Schaffer, Jason			
	Thermo	10035	2E+07	Thermo Office	Schoenfeldt, Susan			
	Thermo	20595	200100	Thermo Office	Schullo, Joyce			
A	Thermo	20131	200040	E	Sendor, Stanislaw			:
) _{Thermo}	20490	200020	В	Servellon, Ana Maria	ANA SERVElloN.		
	Thermo	20217	200020	В	Sierra, Dora	Dora Sievra		
	Thermo	20238	200020	В	Solis, Maria	Maria Salis		
	Thermo	20912	200020	Α	Soto, Jorge	Jorge Soro	01/19/0	9
A	Thermo	20375	200010	D	Soto, Jr., Johnny			
	Thermo	20568	200020	D	Soto, Norma	NOTMO 50+0	1/14/09	ř
	Thermo	20108	200050	С	Sysun, Yaroslav	ymenofly flyny	1.16.09	
	Thermo	20187	200050	E	Szeszycki, Russell	Busel Sylight	1/19/0	9
	Thermo	21022	200100	Thermo Office	Tam, Alexander		/ /	
	Thermo	21058	200020	D	Theccanat, Mathew	All Japanese	<i>ilmi</i>	
	rmo r	20110	200045	E	Tizyo, Lyubomir	Sith	01/16/04	<u>}</u>
	Thermo	20973	200055	С	Torres, Iris	Ils Toucs	01/12/2	



Company Safety Rules

Division	JD.	Dept.#	Shift	Name	Signature	Date
Thermo	20497	200020	А	Torres, Micaela*	Missel Jones	1-19-08
Thermo	21095	200075	D	Valdivia, Hugo	Must Valelyup	JAN,14L
Thermo	20719	200020	В	Vargas, Juan	Lucy Aprillaria	0/21-1
Thermo	20318	200100	Thermo Office	Varoni, Cathleen		
Thermo	21102	200020	Α	Vasquez, Arturo	authorse	1/19/69
Thermo	20629	200020	D	Vasquez, Carlos Em		\$
Thermo	20639	200020	D	Velasquez, Roberto	Letuto Velano	1/14/89
Thermo	21122	200050	E	Vertucci, Dominic	4 minily Ess	1-12-69
Thermo	20192	200010	D	Villanueva, Lorenzo	L. Villamura	1-14-09
Thermo	20235	200040	Thermo Office	Voityna, Andrei		
Thermo	20532	200070	В	Washington, Darnell	Damell Washinger	1-)1-5
Thermo	20307	200070	А	Williams, Julius	Chara Williams	
Thermo	33333	200100	Thermo Office	Young, Thomas		
Thermo	20405	200020	С	Zarco, AnaMaria	Cinaminia Baros	1-12-0
Thermo	20648	200100	Thermo Office	Zohrer, David		-



Location: Training Center	Trainer:	Training:
1900 Pratt Blvd	Thomas E. Cozza	Safety Guidelines
Elk Grove Village IL, 60007		
Shift:	Hour of Training: 1.5 Hr	Date: May 2006

Print Name	Signature	Dept.	Date
Javier Nietes		Flex-510	
Rafael Mercado	Matal muado	Flex-555	
Jose Mendoza	Ja Male	Flex-511	5-3-05
Patricia Ovalle	Fatin Ovalle	Thermo 200020	5-2-,06
Rudy Alvarez		- Thermo	
Conception Enriques		Thermo	
Jose LP10a	Jose J Page Tro	ining Extrosion	5-8-06
Aribuli	Fryth 3		5.8.06
FRANCISCO IBARRA	Tranciso Ibarra	LE Extrusion	5.9-66
José Garcia Castro	La gue A	OF 1535 "	5-9-06
Javier Vietes		P Flex Pres	5-9-06
Christopher Johnson		#1ex	5-9-06
Vincent Vendagra	Vinent A Vandegua	Therm 0 200070	5.9-06
Mercedos Canals		Therm0 200620	5906
Aug Marina Barrientos		Thermo 206020	5-9-06
STAUFL MADRIGH	mignomodigal	QC	5-9-06



Location: Training Center	Trainer:	Training:
1900 Pratt Blvd		Safety Training
Elk Grove Village IL, 60007	Tom E. Cozza	
Shift:	Hour of Training:	Date:
		September 2006
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Print Name	Signature	Dept.	Date
Jus Fernando Esse	Just a lasse	550	9-19-06.
HECOOK CORRERA	(Carpelala)	530	7/17/06
	Jan 113	020	09-18-00
Jose t- Vorages A	Jose L Ugrajes A		
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Location: Training Center	Trainer:	Training:
1900 Pratt Blvd	·	Safety Training
Elk Grove Village IL, 60007	Tom E. Cozza	
Shift:	Hour of Training:	Date:
	-	June 2006

Print Name	Signature	Dept.	Date
Leroy Graves Fr	Leroy Graves on		6-13-06
Aracelia Alferez			6-13-00
Joseph A Cocol	\(\cdot \) \(\cdot \)		6-13-06
Sesis Alvarez	Jesis aluarles		6/2/6/5
Leonel Noriega	Am luz		06/1366
Antonio Heredia	Antonio Healen	hecycle a	ea. 6/20/0
Wichael Diaz	Whichoel 55	pr?nl?ny	6-20-06
Jun Ruz	Jun Rviz	CAnimotan	6-20-6
Pd. Chris Olson	Chris Obra	Thorns	6-27-00



Location: Training Center	Trainer:	Training:	
1900 Pratt Blvd		Safety Training	
Elk Grove Village IL, 60007	Tom E. Cozza		
Shift:	Hour of Training:	Date:	
		August-2006	÷

Print Name	Signature	Dept.	Date
Harcalina Villagreal	Monelouin Collander	Thermo	8-1-06
Juan Pablo marquez	Juan Pablo Marquez	1 1	8.1.06
Emilsy Galindo	Enilsy Delindo		15-8-06
LADIA V. PACHECO	LYDIA V. PACHECO	Thermo	15-8-06.
LENNY BASTIDAS	Leny Bostioles	Flexible	8/15/06
MIGUEL A. CASIANO	Magney A. Carriano	w/H	1 1
Dale L. Matson	De 144	MainT.	8-15.0G
Francisco Villegas	Therew Uning	CONTROL	8-15-00
Vincent Larucci	Vincent Larucio	Press Helper	8-15-06
Roul Herrera	Roug Correra	SHIGHT OF WONE	8-15-06
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Location:	Trainer:	Training:
		Safety Training
Shift:	Hour of Training:	Date: U
		August 2006

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Print Name	Signature	Dept.	Date
Jose SANCHEZ	Jose Sandry		8/8/06
antonio gonzaler	antenio Goncalia		918106
FROSERO MANTEVEZ	Insuru Marteurz 86		08-08-2006
GLADYS NORIEGA	here Q		8-8-2006
CHIPIS MISZOVE	duis	IT	8-8-06
x Inoscau MANTEREZ	France Marteusz LOTO		
Dale Matson	Dal Ma LOTO	Manti	8-18-06
Dala Watson	Del forklist	~	8-18-06
Elerrabeth Diaz	Elizabeth Dias		8-29-06
Martin Here dia	Martin Hebedie		8-29-06
ARTURO QUERNON	to Ceml		8.29.06
Centos Condona	Carlos Cardones		8-29-06
Jesu Torres	Person Town		8-2901
Jessie Fells	Jessie D Fells		8-29.66
Nicholas Lagro	Nacholac Lagroo		8-24-06
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Location: Training Center	Trainer:	Training:
1900 Pratt Blvd		Safety Training
Elk Grove Village IL, 60007	Tom E. Cozza	3
Shift:	Hour of Training:	Date:
		September 2006
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Print Name	Signature	Dept.	Date
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Juis Fernando E	Lus Lune		9-19-06
HERTOR PASSERS	Mari Segland		9-19-06
Mike Liaconse	Al A		9/19/05
PAUL HOLODZIEJ	Od Rolly		9/19/06
Cleofas Keye	S Clarkas Karps		9/21/06
The state of the s	s Jungan		221-06
Chaples Boyce	Charles Boyce		92106
Lose Sentra	A XA		9.35.6
Christina Buloux	Mistern Bilan		9-27-06
Edwardo Lira	Eduardo Liva		9-29-06
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Location: Training Center	Trainer:	Training:
1900 Pratt Blvd	,	Safety Training
Elk Grove Village IL, 60007	Tom E. Cozza	
Shift:	Hour of Training:	Date:
Shift:	Hour of Training:	Date: September 2006

Print Name		Signature	Dept.	Date
Raul HERREIA	Hau			9/11/06
Rogelio Reyes		· /		9/11/06
		Ē.		9/11/06
FEGERICO GOREZ		GA	Harm	37/4
Jose Ruis		any for the second of the seco		09-19-06
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Location: Training Center	Trainer:	Training:
1900 Pratt Blvd		Safety Training
Elk Grove Village IL, 60007	Tom E. Cozza	ORIENTATION
Shift:	Hour of Training:	Date:
	_	October 2006
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Print Name	Signature	Dept.	Date
ARTURO HERRERA.	Signature Whence-	FORMING-	10/03/06
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Location: Training Center	Trainer:	Training:	
1900 Pratt Blvd		Safety Training	
Elk Grove Village IL, 60007	Tom E. Cozza		
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+ Edvardo Lira	Eduardo Liva		12-9-06
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Location: Training Center	Trainer:	Training:
1900 Pratt Blvd	·	Safety Training
Elk Grove Village IL, 60007	Tom E. Cozza	
Shift:	Hour of Training:	Date:
		June 2006

Print Name	Signature	Dept.	Date
Leroy Graves Fr	Leroy Anare on		6-13-06
Aracelia Alferez			10-13-00
Joses Alunica J.			6-13-00
Sesus Alvarez	Jesies alreases		6/2/6
Leone (Noriega	A - Comment		06/1066
Antonio Heredia	Astorio Henli	Docuela su	eu. 6/20/0
Wichael Diaz	Whenhard To	besugad	6-20-06
Jun Ruiz	Jun RVIZ	CAnin for	6-20-6
A Chris Olson	Uris Ohn	Thorms	6-27-06
19. 3. 47 0 1 30 11	Colar Gerra	TRICATO	<u> </u>
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Location: Training Center 1900 Pratt Blvd Elk Grove Village IL, 60007	Trainer: Thomas E. Cozza	Training: Safety Guidelines Safety Training	
Shift:	Hour of Training: 1.5 Hr	Date: May 2006	

Print Name	Signature	Dept.	Date
Salvador Mazón	Salvador Wazar		5-66-96
Salvador Mazóri Lee A. Grose	for I Com		5/16/06
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Location:	Trainer:	Training:
		New Employee Safety
Training Center	Thomas E. Cozza	Orientation
Shift:	Hour of Training:	Date:
		2009
	1hr	

Print Name	, Signatuκe	Dept.	Date
Kenny Ly	13/18.L	THE	Feb 03,09
DEVASS4			02.24-09
Sherri Davis	Shewith. Lowing		3 3 09
troustina solo			03-3-07
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JOSE BASTION			3/24/09
MARIAENRIQUETACON	+A C man Enoughete Coron		3.54.09
Israel Beltran	Consello.		4-21-09
Lynnford W Fulmer JR	Lymford W Fulmer of		4/28/09
Curis Fletcher	1	·	5/12/09
Sami Cole	Jani Cor	• • • • • • • • • • • • • • • • • • • •	5-12-09
MARIO 5 Moreno	Maio Man		5-19-09
Ismael Flores	Comael Flores		06-02-09
LiliANA RAMOS	1 //4		06-09-05
Sergio Marrogin TR	Jegg Muy De		6-11.09
Juan bean	Juan Livi		6 16-09
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Location:	Trainer:	Training:
		New Employee Safety
Training Center	Thomas E. Cozza	Orientation
Shift:	Hour of Training:	Date:
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Print Name	Signature	Dept.	Date
ERIKA APONTE	ERIKA APONTE.		6-23-09
TRENE MOMILS	Then moules		6-23-0
Adriana Sebastian			6/23/09
Dominich Deozel			6/26/09
FRANCISCO SAUCE,			7-7-09
ROMAN STEPKON			7-7-09
David peses			7-7-09
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Location:	Trainer:	Training:
		New Employee Safety
Training Center	Thomas E. Cozza	Orientation
Shift:	Hour of Training:	Date:
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Print Name	Signature	Dept.	Date
Lus Rodriguez	Lus Rodriguez	PRESS.	6-30-09
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CERTIFICATE OF COMPLETION

This certifies that

Thomas E Cozza

has completed 3.1 CEU (31 hours) of training on the RCRA hazardous waste regulations.

Courses completed are entitled:

RCRA Fundamentals

Critical Generator Issues

Advanced RCRA Topics I

Advanced RCRA Topics II and Land Disposal Restrictions I Land Disposal Restrictions II

Training provided by

McCoy and Associates, Inc.

July 21, 22, 23, 24 & 25, 2008

Denver, Colorado

ghature of Instructor

Signature of Instructor



Document Training Record	
Employee Training	Record
Print Name: GFRAN. OO LOPEZ	
Job Title: GC FECH	
Hire Date:	
Job Description PRINT OFFICE	4770als
	Annual Refresher
The above employee has received the following appropriate to the job description. Check all both	
I understand that all hazardous waste conta when adding or removing waste.	ainers are to be kept closed except
I understand that the satellite accumulation on the date that the container became full.	drum of waste needs to be dated
I understand that when the satellite accumulation needs to be transferred to the final accumulation within 3 days.	
understand that containers holding hazard the words, "Hazardous Waste," "the Major Ris	
I understand that Clear Lam Packaging, Incand has 90 days to ship waste off-site.	c. is a Large Quantity Generator
I understand that I am to conduct weekly in area, and note any problems on the inspection correct the problem.	spections of the final accumulation log, and what actions I took to
I know where the emergency equipment is	kept and how to use it.
Supervisor/Trainer 1 Co22A Employee Signature 7 My	Date 8/19/08
Employee Signature 7 Mg / Mg/	Date 8/19/08



Document Training Record
Employee Training Record
Print Name: CASS PETETSON
Job Title: Leno Mun press Dept.
Hire Date:
Job Description PRINT OFERATION
☑ Initial Training ☐ Annual Refresher
The above employee has received the following hazardous training, which is appropriate to the job description. Check all boxes that apply.
Use I understand that all hazardous waste containers are to be kept closed except when adding or removing waste.
understand that the satellite accumulation drum of waste needs to be dated on the date that the container became full.
I understand that when the satellite accumulation drum exceeds 55-gallons, it needs to be transferred to the final accumulation area (waste storage room) within 3 days.
Understand that containers holding hazardous waste must be labeled with the words, "Hazardous Waste," "the Major Risk" and the accumulation date.
☑ I understand that Clear Lam Packaging, Inc. is a Large Quantity Generator and has 90 days to ship waste off-site.
I understand that I am to conduct weekly inspections of the final accumulation area, and note any problems on the inspection log, and what actions I took to correct the problem.
I know where the emergency equipment is kept and how to use it.
Supervisor/Trainer 7 COZZA Date 8/19/08 Employee Signature AM/11 Date 8-19-08
Employee Signature (an little Date 8-19-08



RCRA Basics

Resource Conservation and Recovery Act

Managing Hazardous Waste

- 1. Counting the quantity of hazardous waste generated each month in order to determine the generator classification.
- 2. Labeling containers with words HAZARDOUS WASTE, date holding period (90 days) began, and contents
- 3. The containers must be compatible with the waste (corrosion, vapor pressure, etc.)
- 4. Keeping containers closed except when adding or removing waste.
- 5. Storing containers in a controlled area and provide secondary containment.
- Inspecting storage areas weekly for leaks and proper management.
- 7. Mixing incompatible materials is not permitted, e.g. oxidizers with flammables.

RCRA Basics

Resource Conservation and Recovery Act

Satellite Accumulation

- 1. At or near any point of generation ... which is under the control of the operator of the process generating the waste
 - 40 CFR 262.34(c)
 - ≤ 55 gallons per single Hazardous Waste stream
 - 1 quart per single acute Hazardous Waste stream

Containers:

- * Marking and labeling
- Making sure are in good condition and compatible with waste
- * Making sure to keep closed when necessary to add or remove waste
- Some local agencies may require secondary containment
- When the quantity or time exceeded, 3 days to move to 90 day storage area

Resource Conservation and Recovery Act

Preparedness & Prevention

- 1. Facilities must be maintained to minimize possibility of fires, explosions or releases
- 2. Facilities must have internal communications or alarm system, telephone, portable fire extinguishers, fire control equipment, adequate volume and pressure of water
- 2. Arrangements must be made with local agencies
- 3. Owners/operators must test and maintain equipment
- 4. All employees must be involved in operations where Hazardous Waste is handled and have access to communication systems
- 5. Generators must maintain aisle space to allow unobstructed movement

Resource Conservation and Recovery Act

Contingency Plans

Contingency Plans must include:

- * Emergency Coordinator on the facility or on call and list of names, addresses and phone numbers
- 2. Specific Emergency procedures to include:
 - * Alarm systems
 - * Notification requirements
 - * Hazard assessment on-site and off-site
- 2. Must provide copies to local agencies
- 3. Must be revised whenever there is:
 - A change in facility permits or regulations
 - * A failure in the plan
 - * A change in Emergency Coordinator or response equipment

Resource Conservation and Recovery Act

Preparation for Shipment

- 1. Characterization of the waste (MSDS, generator knowledge, and analytical data is important)
- 2. Selecting ar appropriate treatment, storage, or disposal facility (TSDF) and obtaining a waste profile
- 3. Packaging wastes per 49 CFR 173, 178, & 179
- 4. Labeling and marking containers per 49 CFR 172
- 5. Preparing uniform Hazardous Waste manifests (UHWM)
- 6. Offer DOT placards per 40 CFR 172, subpart F, if required
- 7. Providing copies of relevant ERG Guides

Resource Conservation and Recovery Act

Hazardous Waste Manifest

- Preparing a Uniform Hazardous Waste Manifest for all hazardous waste shipments per 40 CFR 262.20. only new EPA Manifest (EPA Form 8700-22) may be used
- 2. Making sure only a single TSDF to receive waste
- 3. Providing DOT with proper description, number and type of containers, total quantity, and EPA waste code (s) for each waste
- 4. Including emergency information required by DOT 49 CFR 172.602, 604
- 5. Generators and transporters must both sign manifest
- 6. Generators retains one copy, gives the rest to the transporter.

Resource Conservation and Recovery Act

Hazardous Waste Manifest

- 1. LQG (s) (Large Quantity Generators) must determine status of waste shipments.
- 2. If manifest is not received from designated facility in 35 days, LQG (s) must file exception report with ADEQ after 45 days, 262.42(a)(1),(2)
- A legible copy of the signed manifest must be forwarded to ADEQ within 45 days from the end of the month of shipment
- 4. SQG must submit legible copy of the manifest indicating confirmation of delivery not received to ADEQ after 60 days, 262.42(b)
- 5. Generator must keep a signed copy of each manifest for at least three years, 262.40(a)

Resource Conservation and Recovery Act

Record Keeping & Reporting

- All EPA Identification Number/Notice of Hazardous Waste Activity (40 CFR 262.11)
- 2. All Annual ADEQ Hazardous Waste Generation Fee S.A.R.S. 49-929
- 3. SQG & LQG Hazardous Waste Storage and Accumulation (40 CFR 262.34)
 - Employee training on proper waste handling and emergency procedures
 - Documentation on waste handling procedures, including designated emergency response personnel
 - * Documentation on monthly waste generation, duration and date of waste storage and a written storage time compliance procedure
 - * No specified record retention period
- SQG & LQG Manifests, Land Disposal Notification (40 CFR 262.40) and Exception Reports (40 CFR 262.42)
- 3. * The facility's manifests or the signed manifests from the TSDF receiving the hazardous waste and all exception reports are to be retained for 3 years
- * Records of test results, waste analyses, or other determinations that the waste is hazardous must be kept for 3 years

Resource Conservation and Recovery Act

Record Keeping & Reporting

- 1. (LQG) Biennial Report (40 CFR 262.41)
 - * A Biennial Report (each even numbered year) must be submitted to the USEPA no later than March 1st
 - * Copies of the Biennial Report and Exception report must be kept for 3 years
- 2. Hazardous Waste Minimization/Pollution Prevention Requirements (40 CFR 262 App)
 - * LQG (s) program in place to reduce the volume and toxicity of waste generate to the degree determined to be economically practicable. Written waste minimization and pollution prevention plan developed and retained on-site.
 - * SQG (s) good faith effort to minimize waste generation and select the best, affordable waste management method that is available
- 3. Training, Contingency and Emergency Plans (40 CFR 262.34)
 - * LQG (s) full written plans required
 - * SQG (s) written plans not required, but must comply with substantive requirements and ensure at least one person is available at all times
- 4. DOT Hazmat Security Plan (49 CFR 172.800)
 - Site Security Plan providing assessment and measures to control personnel, security, unauthorized access, and en route security

Resource Conservation and Recovery Act Record Keeping & Reporting

- Hazardous Waste Storage Area Inspection (40 CFR 265.1101)
 - * Weekly inspection of hazardous waste storage area (s) to monitor leak detection equipment and detect signs of releases of hazardous waste in or around the containment area
 - * Records of weekly inspections must be maintained for at least 3 years
- 2. Recyclable Materials (40 CFR 266.70)
 - * Generators must maintain manifests when material is being transported for reclamation
 - * Persons who store these materials (nonspeculatively) must keep records showing the volume of these materials stored at the beginning of the calendar year; the amount generated or received during the calendar year; and the amount of materials remaining at the end of the calendar year
 - No specified retention period for the documents
- 3. Used Oil Generators (40 CFR 279.74)
 - * Record of each used oil shipment, in the form of a log, invoice, manifest, bill of lading, or other shipping documents
 - * Records are to be retained for 3 years

Training

Practices

Handbook for

Hazardous

Waste



CONTAINER MANAGEMENT PROCESS

BEST MANAGEMENT PRACTICES

The following sections explain how to successfully manage hazardous wastes in containers. All relevant regulations are identified and explained. From these sections, we will...

- A. Learn why waste characterization, or identifying and understanding hazardous waste, is important.
- B. Learn how to select and label containers.
- C. Learn methods to safely manage containers of hazardous waste.

WASTE CHARACTERIZATION

To safely manage hazardous waste, we must know exactly what a waste is, how it will act, and what its properties are. Is the waste extremely toxic? Do workers need special protection? Is the waste corrosive, will it corrode certain types of containers? Is the waste incompatible with other wastes -- will it react (explode, catch on fire) if it is mixed with another waste or water? Once a waste is generated, it should be characterized, **before** we place the waste in a container.

Waste characterization can be done by either:

- 1) Sampling and analyzing the waste, or
- 2) Identifying the waste based on process knowledge (we know the constituents in the process and therefore we can use that knowledge to determine if the resulting waste has characteristics that could make the waste hazardous).

Tips for Waste Characterization

- 1) Look at a material safety data sheet (MSDS) if it is available. Some information areas on the MSDS to look for are physical property, reactivity, fire and explosion hazard, and special protection information.
- If a product being used in a process meets one or more hazardous charact the waste generated may exhibit some of the same characteristics.
- 3) Be aware of any changes in a production process which could alter the composition of the waste generated.

Tips for Waste Characterization of Containerized Waste

- 1) Pay attention to marking/labeling which may indicate that a material is flammable, corrosive, etc.
- 2) Always check before handling unknown drums, or drums which you feel are labeled or marked incorrectly.

- 3) Look at a material safety data sheet (MSDS) if it is available.
- 4) If waste is in a plastic drum it is a good indication the waste may be corrosive. Special methods and equipment may be required to manage wastes which are:
- 1) Corrosive
- 2) Combustible
- 3) Flammable
- 4) Oxidizer
- 5) Poison
- 6) Toxic
- 7) Reactive



§265.177 -- Special requirements for incompatible wastes (a) Incompatible wastes, or incompatible wastes and materials (see appendix V for examples), must not be placed in the same container, unless 265.17 (b) is complied with.

Putting Waste in Containers - Reactive or Incompatible Wastes

Through waste characterization, you learn if a waste is reactive or incompatible with other wastes.

Before putting waste into a container it is necessary to identify and segregate wastes if they are incompatible and/or reactive. This is important!! Incompatible and/or reactive hazardous wastes must be stored in a manner to prevent fires or explosions.

The regulations state that incompatible wastes cannot be placed in the same container, unless we comply with other requirements found in §265.17 (b). This prevents the wastes from reacting with each other (e.g., exploding, catching on fire).

The best management practice for incompatible wastes is to store them separately. It is safer and easier to simply put incompatible wastes in separate containers and separate storage areas.

§265.17(b) ...the mixture or commingling of incompatible wastes, or incompatible wastes and materials, must be conducted so that it does not:

- (1) Generate extreme heat or pressure, fire or explosion, or violent reaction;
- (2) Produce uncontrolled toxic mists, fumes, dusts, or gases in sufficient quantities to threaten human health;
- (3) Produce uncontrolled flammable fumes or gases in sufficient quantities to pose a risk of fire or explosions;
- (4) Damage the structural integrity of the device or facility containing the waste; or
- (5) Through other like means threaten human health or the environment.

The regulations allow us to put incompatible wastes in the same container, under the conditions found in §265.17(b)

(Warning: "Always talk to your supervisor or environmental coordinator before mixing any materials or wastes").

If we have to mix incompatible wastes in the same container we must make sure that the wastes won't react. This means that we must:

- 1) Keep the waste from becoming too hot (this will prevent fire or explosions);
- 2) Keep the wastes from producing toxic and/or flammable mists, gases, fumes, or dust (this will prevent workers from being exposed to the waste and will prevent fire or explosions);
- 3) Make sure that mixing the incompatible wastes won't damage the container the container won't rupture or bulge; and
- 4) Demonstrate that mixing the wastes won't threaten workers, or the environment in any way.

CONTAINER SELECTION

Once the waste has been characterized and we know if the wastes are incompatible or reactive, we then can select an appropriate container. When selecting a container consider the amount of waste and type (characteristic) of waste. First, we should consider the amount of waste we have -- it makes more sense to put 20 to 25 gallons of waste into a 30-gallon drum rather than a 55- gallon drum. On the other hand, a 55-gallon drum is better for storing contaminated gloves/coveralls.

§265.172 Compatibility of Waste with Container. The owner or operator must use a container made of or lined with materials which will not react with, and are otherwise compatible with, the hazardous waste to be stored, so that the ability of the container to contain the waste is not impaired.

When selecting the container we must make sure that a waste won't react with the **container** itself.

For example, highly corrosive wastes will react with a steel drum -- the drum may fail and waste may be released. How can we safely store corrosive wastes? Use plastic, or plastic-lined, steel drums to safely store corrosive wastes. To prevent drum failure, carefully "match" the right waste with the right container.

Tip for Container Selection

Consult a corrosion resistance guide to determine if the container and waste are compatible. Match the waste with the correct type of container.

§265.177 Special requirements for incompatible wastes (b) Hazardous waste must not be placed in an unwashed container that previously held an incompatible waste or material (see appendix V for example), unless 265.177 (b) is complied with.

There's one more thing to think about when selecting a container. We can put waste into unwashed containers that have held incompatible wastes, under regulation §265.177(b). **But**, we must make sure that we meet the conditions specified in §265.17 (b) (See page 6).

If a container has been used to store waste or other materials, we are required to make sure that:

1)The waste/material previously held in the container is compatible with the waste we are going to put in the container.

TIPS for Safely Putting Wastes in Containers

- 1)Make sure we know which wastes are reactive and/or incompatible. Keep these wastes away from each other. Put them in separate containers.
- 2) Make sure the container cannot be harmed by the waste.
- 3) If we rinse out containers orisite, be aware that rinse water generated from drum washing must be contained and characterized prior to disposal.
- 4) If we frequently reuse containers, consider "assigning" wastes to certain containers. This will allow us to reuse the container without washing.
- 5) Use a funnel to prevent spills, and do not use the same funnel for all wastes.
- 6) Certain chemicals may need room for expansion, or they may require zero headspace depending on the characteristics of the waste and storage conditions (e.g., temperature fluctuations)
- 7) Don't push, roll, or drag containers. Use the right equipment to move the drum.
- 8) Make sure the drums are easy to reach keep an open aisle space so that people and equipment can move freely.
- 9) Don't drive equipment (trucks, forklifts) into container storage.
- 10) Keep the containers in a "containment area" to hold spills. Containment can be provided by dikes, berms, or walls.

Marking & Labeling Containers

Hazardous waste generators can only accumulate or store waste on-site for less than 90 days without a permit. The 90-day limit starts the moment the container is full.

ACCUMULATION

START DATE

CONTENTS

HANDLE WITH CARE!

CONTAINS HAZARDOUS OR TOXIC WASTES

§262.34(a)(2) The date upon which each period of accumulation began is clearly marked and visible for inspection on each container.

§262.34(a)(3) While being accumulated on-site, each container and tank is labeled or marked clearly with the words, "Hazardous Waste"...

We must be able to prove to inspectors that we are not exceeding the time limit for accumulation.

The regulations require that we clearly mark on the container the date hazardous waste completely filled the container. In addition, we must clearly mark all containers holding hazardous waste with the words "HAZARDOUS WASTE".

Besides the required markings, we will have to comply with all Department of Transportation (DOT) labeling requirements on the container before the waste can be shipped off site. The DOT label exactly identifies the waste, including name, characteristics, and handling requirements. (More specific information on DOT labeling can be found in 49 CFR Part 172)

Tips for Marking/Labeling Containers

- 1) Personnel should use the same method (e.g., handwritten, prepared labels) to label containers. Make sure all handlers know what the markings mean.
- 2) Besides the start date and the words "Hazardous Waste," include information about contents (e.g., toxic, reactive, incompatible).
- 3) Apply DOT labels to the container when waste is first placed in the container. The label will be in place for shipment and provides information about the waste to drum handlers.
- 4) Before reusing containers, make sure all old markings/labels are washed off or blacked out.

Satellite Accumulation Points

It is important to mention satellite accumulation points (SAP) before discussing the requirements for managing hazardous waste at less than 90-day areas.

262.34(c)(1) A generator may accumulate as much as 55 gallons of hazardous waste or one quart of acutely hazardous waste listed in 261.33(e) in containers at or near any point of generation where wastes initially accumulate, which is under the control of the operator of the process generating the waste, without a permit or interim status and without complying with paragraph (a) of this section provided he: (i) Complies with 265.171, 265.172, and

265.173(a) of this chapter; and (ii) Marks his containers either with the words "Hazardous Waste" or with other words that identify the contents of the containers. (2) A generator who accumulates either hazardous waste or acutely hazardous waste listed in 261.33(e) in excess of the amounts listed in paragraph (c)(1) of this section at or near any point of generation must, with respect to that amount of excess waste, comply within three days with paragraph (a) of this section or other applicable provisions of this chapter. During the three day period the generator must continue to comply with paragraphs (c)(1)(i) through (ii) of this section. The generator must mark the container holding the excess accumulation of hazardous waste with the date the excess amount began accumulating.

We can store up to 55 gallons of hazardous waste (or up to 1 quart of acutely hazardous waste) at a SAP for an unlimited amount of time and following only some of the requirements for 90-day areas. To store waste at a SAP you must simply:

- 1) Keep the containers in good condition;
- 2) Make sure the waste is compatible with the container; and
- 3) Keep containers closed when not adding or removing waste. Make sure we handle the containers properly to prevent leaks or spills.
- 4) Mark container with words "Hazardous Waste" or words which identify the contents. Because of fewer requirements, facilities like to designate storage areas as SAPs. This can be a problem. The definition of a SAP is specific. SAPs can **only** be located at or near the point of waste generation (where the waste is generated) **AND** the SAP has to be under the control of the person generating the waste. To be a SAP a storage area must:
 - a) Only accumulate waste generated at the SAP-- SAPs can't be used as temporary staging areas for wastes collected from other areas; and
 - b) Be located as near the point of generation as safety allows. For example, lab wastes may be accumulated in safety cans in the lab.

If you accumulate in **excess** of 55 gallons of hazardous waste or one quart of acutely hazardous waste at a SAP you must:

- 1)Mark the container holding the excess accumulation of hazardous waste with the date the excess amount began accumulating.
- 2) Move the container holding the excess accumulation to a container storage area within 3 days.

If we incorrectly manage a 90-day storage area as a SAP, our company will be in violation of the regulations.

MANAGING CONTAINERS AT 90-DAY AREAS

The moment that waste is placed in the container, containers holding hazardous waste must be managed to prevent spills of hazardous waste.

Keeping Containers in Good Condition

§265.171 Condition of containers If a container holding hazardous waste is not in good condition, or if it begins to leak, the owner or operator must transfer the hazardous waste from this container to a container that is in good condition, or manage the waste in some other way that complies with the requirements of this part.

One of the easiest ways to prevent spills is to make sure that containers are kept in good condition -- both before the waste is put in the container and while we are managing the container. What does good condition mean?

- 1)Containers must be free of dents and corrosion -- these weaken the container.
- 2) Containers must not leak -- the container must be structurally sound.
- 3) Containers must not bulge. If we find any of these problems, we must transfer the waste from the "problem" container to a sound container.

Managing Filled Containers

§265.173 Management of containers (a) A container holding hazardous waste must always be closed during storage, except when it is necessary to add or remove waste. (b) A container holding hazardous waste must not be opened, handled, or stored in a manner which may rupture the container or cause it to leak.

How can we keep containers in good condition?

Our company has written procedures for managing containers. All employees are trained in these procedures. At a minimum, we must:

- 1)Keep containers closed at all times, except when we are adding or removing waste from the container;
- 2) Be careful when we are handling the containers. We must open, handle, and store containers to prevent ruptures or leaks. For example, use drum grapplers to lift and move drums don't hand-roll the drums from one area to another; and
- 3) If the container begins to leak, or we notice dents or bulges, transfer the waste to another container.

We must also prevent reactions of ignitable and/or incompatible wastes. EPA developed three special management requirements for these wastes:

- 1) Incompatible wastes must be physically separated
- 2) Store ignitable and/or reactive wastes at least 50 feet from your property line
- 3) Manage ignitable and/or reactive wastes to prevent fire and/or explosions.

Managing Incompatible, Ignitable and/or Reactive Wastes

§265.177 A storage container holding a hazardous waste that is incompatible with any waste or other materials stored nearby in other containers, piles, open tanks, or surface impoundments must be separated from the other materials or protected from them by means of a dike, berm, wall, or other device.

Physically separate containers holding incompatible wastes from other wastes or materials. Store the containers in an area surrounded by a berm, dike, wall, or other physical structure. Keep incompatible wastes from contacting/reacting with other wastes and materials.

§265.176 Special requirements for ignitable or reactive waste Containers holding ignitable or reactive waste must be located at least 15 meters (50 feet) from the facility's property line. Keep incompatible wastes from contacting/reacting with other wastes and materials

Store ignitable and/or reactive waste at least 50 feet from the property line of the facility and locate these wastes well within the property boundaries which provide two safeguards:

- 1) Reduces the risk of the general public reaching/contacting the waste or being harmed in an explosion; and
- 2) If a release of hazardous waste does occur, this will help prevent the waste from migrating offsite.

§265.17(a) The owner or operator must take precautions to prevent accidental ignition or reaction of ignitable or reactive waste. This waste must be separated and protected from sources of ignition or reaction including but not limited to: Open flames, smoking, cutting and welding, hot surfaces, frictional heat, sparks (static, electrical, or mechanical), spontaneous ignition (e.g., from heat producing chemical reactions), and radiant heat. While ignitable or reactive waste is being handled, the owner or operator must confine smoking and open flame to specially designated locations. "No Smoking" signs must be conspicuously placed wherever there is a hazard from ignitable or reactive waste.

Manage ignitable and/or reactive wastes to prevent fire and/or explosions. At a minimum we must keep ignitable and/or reactive wastes away from:

- 1)Fire
- 2) Hot surfaces like operating machinery, engines;
- 3) Radiant heat or sunlight;

- 4) Cutting and welding operations;
- 5) Frictional heat -- keeps drums stationary, don't pull drums along on the ground;
- 6) Sparks from static electricity, electrical operations, or friction; and
- 7) Some reactive wastes must be kept away from water.

Finally, smoking is ban in all areas that manage ignitable or reactive wastes, especially when wastes are being transferred/placed into containers.

"NO SMOKING" signs must be posted at all areas near ignitable or reactive wastes.

Tips for Safely Managing Containers

- 1)Use a funnel or hose to add or transfer wastes to drums. This will prevent spills. Remember to rinse the funnel and characterize the rinse water (a dedicated funnel would not have to be rinsed).
- 2) If we notice a leak, or a container is in poor condition, transfer the waste to a new container immediately.
- 3) Keep containers cool and dry.
- 4) Make sure all container storage areas are clearly marked -- keep ignitable/reactive wastes in their own area.
- 5) Don't stack ignitable/ reactive wastes.
- 6) Make sure to open and close steel drums with a spark proof bung wrench.
- 7) Don't push, roll, or drag containers. Use the right equipment to move the drums.
- 8) Make sure the drums are easy to reach -- keep an open aisle space so that people and equipment can move freely.
- 9) Don't drive equipment (trucks, forklifts) into container storage.
- 10) Keep the containers in a "containment area" to hold spills. Containment can be provided by dikes, berms, or walls. Use a funnel to add or transfer wastes to drums. Remember when not in use to keep funnel covered or closed.
- §265.174 Inspections The owner or operator must inspect areas where containers are stored, at least weekly, looking for leaks and for deterioration caused by corrosion or other factors.

INSPECTING CONTAINERS

Container storage areas must be **inspected weekly**. Inspections protect us, and the public — through inspections, we can stop spills **before** they happen. Our company has developed and maintains a standard inspection checklist to be used during every weekly inspection. The checklist is detailed and address's the labeling and management procedures followed at within our facility. An example of this checklist is posted outside the hazardous storage room.

At a minimum, the inspection checklist covers:

- 1)Leaks or staining from containers;
- 2) Container condition, including dents, bulging, and/or corrosion;
- 3) Labeling -- start date, the words "Hazardous Waste" and other information; and
- 4) Management practices -- such as aisle space, drum stacking.

Inspections are detailed and methodical. Anyone doing inspections is trained.

Tips for Conducting Inspections

- 1) Follow the inspection checklist make detailed notes if we find something wrong.
- 2) Be thorough. Check the tops of drums to look for waste residue or corrosion.
- 3) Walk all the way around containers check entire storage area.
- 4) Check containment area for stains.
- 5) Note anything unusual in containment area -- even if it might not be a problem.
- 6) If problems are found, get the problem taken care of immediately.
- 7) Keep a logbook of the facility's inspection checklist.

Summary

This Management Practices Handbook for Hazardous Waste is written with the intent of helping to interpret the regulations pertaining to the handling and management of hazardous waste containers.

The Handbook is not meant to act as a replacement for the regulations, but simply to give some practical examples of how to comply with them. Clear Lam Packaging must adhere to all the applicable regulations found in Title 40 of the Code of Federal Regulations.

The Handbook is structured so that it follows the typical path a hazardous waste might take from the time it is generated, until the container is ready to be sent offsite for disposal. The first, and most important task is for Clear Lam Packaging to determine the composition and characteristics of the hazardous waste.

The next step is to use that knowledge regarding the characteristics of the waste, to choose a container which will be compatible with the waste. After the waste is containerized, it should be marked or labeled appropriately, and moved into a container storage area.

Once the container is transferred to a container storage area, it must be inspected weekly and kept in good condition until it leaves the site. Clear Lam Packaging must consult the appropriate Department of Transportation regulations found in Title 49 of the Code of Federal Regulations prior to shipping hazardous waste containers offsite for disposal.

HAZARDOUS WASTE CONTAINER STORAGE AREA INSPECTION CHECKLIST

Instructions: Weekly, place a "Yes" next to all inspection items that meet facility rules. Place a No" next to all inspection items that does not meet the rules.

Please provide specific comments on all "No-marked" items. When weekly inspection is completed, inspector **must** initial at the bottom of the table. Report all No-marked items to appropriate supervisor.

	Four-Week Inspection Period				
Inspection Item	Date:	Date:	Date:	Date:	
How Many Containers in Containment Area					
Are all Drums/Containers Marked/Labeled With A Hazardous Waste Label/Codes 40 CFR 262.31; 40 CFR 262.32	·				
Are All Drums/Containers Marked With Accumulation Start Date/Visible/Readable					
Any Drums/Containers That Are Near or Have Exceeded The 90 Day Timeframe					
Are Any Containers Observed Leaking or Is There Evidence of Spills 40 CFR 265.174					
All Drums/Containers Observed with Closed Tops or Bungs 40 CFR 265.173(a); 29 CFR 1910.22(c)					
All Drums/Containers Observed without Dents or Corrosion 40 CFR 265.171					
Is There Appropriate Aisle Space Maintained (24" or 36") 40 CFR 265.35					
Containment System free of Water or Other Liquids					
Is the Secondary Containment Free of Cracks or Other Failures 40 CFR 265.193(a)					
Are Sumps Clean and free of Contamination, Spills, Leaks, and Standing Water					

	Four-Week Inspection Period			
-Inspection Item	Date:	Date:	Date:	Date:
Are Spill Kits Stocked				
Is The Emergency Eye Wash Station Functioning Properly				
Are The Emergency Communication Devices Operating Properly/Posted 40 CFR 262.34(d)(5)(ii)				
Is Emergency Response Information Posted Near All Communication Devices				
Inspectors Initials				
Overall Comments:				
Average of the second s				
<u> </u>				
Reviewed by:		Dat	e:	

Note: State and Federal regulations require that this inspection be performed weekly.

Monthly

Hazardous Waste Program Checklist

1.Hazardous Waste: Container Management

Yes	No	N/A	
			Are hazardous waste containers and areas where they are stored inspected for leaks at least weekly? 40 CFR 265.174
			Are hazardous waste containers holding ignitable or reactive waste stored at least 50 feet from the facility's property line? 40 CFR 265.176
			Are hazardous waste containers in good condition? 40 CFR 265.171
			Are hazardous waste containers not opened, handled, or stored in a manner which may rupture them or cause them to leak? 40 CFR 265.173(b)
			Are hazardous wastes placed in washed, clean containers when they previously held incompatible waste? 40 CFR 265.177(b)
			Are incompatible hazardous wastes separated from each other by a berm, dike, wall, or other device? 40 CFR 265.177(c)
			At closure are all hazardous wastes and associated residues removed from the containment system? 40 CFR 264.178
			Do you prevent incompatible wastes or materials from being placed in the same containers? 40 CFR 265.177
· · · · · · · · · · · · · · · · · · ·			Does your storage area provide secondary containment for hazardous waste? 40 CFR 265.193(a)
			Is each hazardous waste container kept closed, except when adding or removing waste? 40 CFR 265.173(a); 29 CFR 1910.22(c)
			Is each hazardous waste container made of a material that will not react with the waste it stores? 40 CFR 265.172
			Is there sufficient aisle space in the hazardous waste storage area to allow unobstructed movement of personnel and equipment? 40 CFR 265.35

2. Hazardous Waste: Emergency Response

Yes	No	N/A	
			Is emergency information posted in every area where you store hazardous waste? 40 CFR 262.34(d)(5)(ii)
			Is the necessary emergency equipment for response to hazardous waste spills available (fire extinguishers, spill control supplies, absorbents, MSDS's)? 40 CFR 265.32; 40 CFR 265.51(a); 40 CFR 265.56(e)
			Is there at least one employee on the premises or on call (i.e., available to respond to an emergenc / by reaching the facility in a short period of time) responsible for coordinating all applicable hazardous waste emergency response measures? 40 CFR 262.34(d)(5)(iv)

3. Hazardous Waste: Shipping

Yes	No	N/A	
		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
			Is DOT marking and labeling requirements for shipments of hazardous waste followed in accordance with 49 CFR 172? 40 CFR 262.31; 40 CFR 262.32
			Is each hazardous waste container of 119 gallons or less marked in accordance with 49 CFR 172.304? 40 CFR 262.32(b)
			Is hazardous waste packaged in accordance with 49 CFR 173, 178, and 179 (DOT requirements)? 40 CFR 262.30

4. Hazardous Waste: Storage

Yes	No	N/A	
			Do you store hazardous wastes in an aboveground storage tank (AST)? If yes, are all hazardous waste requirements complied with?
			If hazardous waste is stored on the grounds, are all hazardous waste requirements complied with?
			Is emergency information posted near a telephone? 40 CFR 262.34(d)(5)(ii)

Yes	No	N/A	
	;		Is the necessary emergency equipment available (fire extinguishers, spill control supplies)? 40 CFR 265.32; 40 CFR 265.51(a); 40 CFR 265.56(e)
			Is there at least one employee either on the premises or on call (i.e., available to respond to an emergency by reaching the facility within a short period of time) with the responsibility of coordinating all applicable emergency response measures? 40 CFR 262.34(d)(5)(iv)

Inspected by:		_ Date:		
Reviewed by:	···	Date:		
Overall Comments:				
	· ·			
W. A.				